



GOVERNMENT OF INDIA
MINISTRY OF SKILL DEVELOPMENT & ENTREPRENEURSHIP
DIRECTORATE GENERAL OF TRAINING

COMPETENCY BASED CURRICULUM

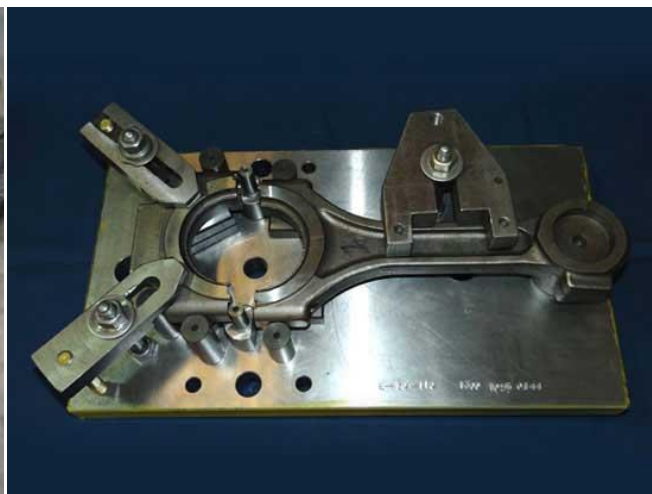
TOOL & DIE MAKER

(PRESS TOOLS, JIGS & FIXTURES)

(Duration: Two Years)

CRAFTSMEN TRAINING SCHEME (CTS)

NSQF LEVEL- 5



SECTOR –CAPITAL GOODS AND MANUFACTURING



Directorate General of Training

TOOL & DIE MAKER

(Press Tools, Jigs & Fixture)

(Engineering Trade)

(Revised in 2019)

Version: 1.2

CRAFTSMEN TRAINING SCHEME (CTS)

NSQF LEVEL - 5

Developed By

Ministry of Skill Development and Entrepreneurship

Directorate General of Training

CENTRAL STAFF TRAINING AND RESEARCH INSTITUTE

EN-81, Sector-V, Salt Lake City,

Kolkata – 700 091

www.cstaricalcutta.gov.in

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1. COURSE INFORMATION

During the two years duration, a candidate is trained on subjects- Professional Skill, Professional Knowledge, Engineering Drawing, Workshop Science & Calculation and Employability Skills related to job role. In addition to this, a candidate is entrusted to make/do project work and Extra Curricular Activities to build up confidence. The practical skills are imparted in simple to complex manner & simultaneously theory subject is taught in the same fashion to apply cognitive knowledge while executing task.

The course covers the detail aspect of mould making& testing. The broad components covered under Professional Skill subject are as below:

FIRST YEAR: The practical part starts with basic fitting covering components like filing, sawing, drilling, tapping, chipping, grinding and different fits. The accuracy proposed is of $\pm 0.05\text{mm}$ and angular accuracy of 1° . Different turning operations on lathe viz., plain, facing, boring, grooving, step turning, parting, chamfering, knurling and different thread cutting by setting the different parameter, are covered in the practical part.

Different milling operations (plain, stepped, angular, dovetail, T-slot, contour, gear) along with surface & cylindrical grinding to an accuracy of $\pm 0.02\text{mm}$ are covered. In addition, solid modeling of mould in CAD & Pro E taught setting and execution of welding is also a component in this year.

SECOND YEAR: Setting, operation and programming of CNC turn centre and CNC machining center to produce components are performed. 2D & 3D machining with CAM software is also performed. Manufacture drill jig and fixture is also part of the practical. EDM & wire EDM operation to produce components with an accuracy of $\pm 0.02\text{mm}$ is covered. Construction of blanking and piercing tool is done and testing of same is also performed.

Basic construction of Hydraulic & Pneumatic circuits and basic functioning of electrical circuit and sensors are covered. Construction of compound and progressive tools is done testing of same is executed. Simple repair and overhauling of different machines viz., drill, milling & lathe is covered. Making of 'V' bending tool and draw tool are carried out and testing is also undertaken.

2.1 GENERAL

The Directorate General of Training (DGT) under Ministry of Skill Development & Entrepreneurship offers a range of vocational training courses catering to the need of different sectors of economy/ Labour market. The vocational training programmes are delivered under the aegis of Directorate General of Training (DGT). Craftsman Training Scheme (CTS) with variants and Apprenticeship Training Scheme (ATS) are two pioneer schemes of DGT for strengthening vocational training.

Tool & Die Maker (Press Tools and Jigs & Fixtures) trade under CTS is one of the popular courses delivered nationwide through network of ITIs. The course is of two years duration. It mainly consists of Domain area and Core area. In the Domain area (Trade Theory & Practical) impart professional skills and knowledge, while Core area (Workshop Calculation and Science, Engineering Drawing and Employability Skills) impart requisite core skill & knowledge and life skills. After passing out the training programme, the trainee is awarded National Trade Certificate (NTC) by DGT which is recognized worldwide.

Candidates broadly need to demonstrate that they are able to:

- Read & interpret technical parameters/documentation, plan and organize work processes, identify necessary materials and tools;
- Perform task with due consideration to safety rules, accident prevention regulations and environmental protection stipulations;
- Apply professional knowledge, core skills & employability skills while performing the job of a Tool & Die Maker (Press Tools and Jigs & Fixtures) and machining work.
- Check the job/components as per drawing for functioning identify and rectify errors in job/components.
- Document the technical parameters related to the task undertaken.

2.2 PROGRESSION PATHWAYS:

- Can join industry as Technician and will progress further as Senior Technician, Supervisor and can rise up to the level of Manager.
- Can become Entrepreneur in the related field.
- Can appear in 10+2 examination through National Institute of Open Schooling (NIOS) for acquiring higher secondary certificate and can go further for General/ Technical education.
- Can take admission in diploma course in notified branches of Engineering by lateral entry.

- Can join Apprenticeship programme in different types of industries leading to National Apprenticeship certificate (NAC).
- Can join Crafts Instructor Training Scheme (CITS) in the trade for becoming instructor in ITIs.
- Can join Advanced Diploma (Vocational) courses under DGT as applicable.

2.3 COURSE STRUCTURE:

Table below depicts the distribution of training hours across various course elements during a period of two years:

S No.	Course Element	Notional Training Hours	
		1 st Year	2 nd Year
1	Professional Skill (Trade Practical)	1000	1000
2	Professional Knowledge (Trade Theory)	280	360
3	Workshop Calculation & Science	80	80
4	Engineering Drawing	80	80
5	Employability Skills	160	80
	Total	1600	1600

2.4 ASSESSMENT & CERTIFICATION:

The trainee will be tested for his skill, knowledge and attitude during the period of course through formative assessment and at the end of the training programme through summative assessment as notified by the DGT from time to time.

a) The **Continuous Assessment** (Internal) during the period of training will be done by **Formative Assessment Method** by testing for assessment criteria listed against learning outcomes. The training institute have to maintain individual *trainee portfolio* as detailed in assessment guideline. The marks of internal assessment will be as per the formative assessment template provided on www.bharatskills.gov.in.

b) The final assessment will be in the form of summative assessment. The All India Trade Test for awarding NTC will be conducted by **Controller of examinations, DGT** as per the guidelines. The pattern and marking structure is being notified by DGT from time to time. **The learning outcome and assessment criteria will be basis for setting question papers for final assessment.** The examiner during final examination will also check individual trainee's profile as detailed in assessment guideline before giving marks for practical examination.

2.4.1 PASS REGULATION:

For the purposes of determining the overall result, weightage of 100% is applied for six months and one year duration courses and 50% weightage is applied to each examination for two years courses. The minimum pass percent for Trade Practical and Formative assessment is 60% & for all other subjects is 33%. There will be no Grace marks.

2.4.2 ASSESSMENT GUIDELINE:

Appropriate arrangements should be made to ensure that there will be no artificial barriers to assessment. The nature of special needs should be taken into account while undertaking assessment. Due consideration to be given while assessing for teamwork, avoidance/reduction of scrap/wastage and disposal of scrap/wastage as per procedure, behavioral attitude, sensitive to environment and regularity in training. The sensitivity towards OSHE and self-learning attitude to be considered while assessing competency.

Assessment will be evidence based comprising the following:

- Job carried out in labs/workshop
- Record book/ daily diary
- Answer sheet assessment
- Viva-voce
- Progress chart
- Attendance and punctuality
- Assignment
- Project work

Evidences and records of internal (Formative) assessments are to be preserved until forthcoming examination for audit and verification by examination body. The following marking pattern to be adopted while assessing:

Performance Level	Evidence
(a) Weightage in the range of 60 -75% to be allotted during assessment	
For performance in this grade, the candidate should produce work which demonstrates attainment of an acceptable standard of craftsmanship with occasional guidance, and due regard for safety procedures and practices.	<ul style="list-style-type: none"> • Demonstration of good skill in the use of hand tools, machine tools and workshop equipment. • 60-70% accuracy achieved while undertaking different work with those demanded by the component/job.

	<ul style="list-style-type: none"> • A fairly good level of neatness and consistency in the finish. • Occasional support in completing the project/job.
<p>(b) Weightage in the range of 75- 90% to be allotted during assessment</p>	
<p>For this grade, a candidate should produce work which demonstrates attainment of a reasonable standard of craftsmanship, with little guidance, and regard for safety procedures and practices.</p>	<ul style="list-style-type: none"> • Good skill levels in the use of hand tools, machine tools and workshop equipment. • 70-80% accuracy achieved while undertaking different work with those demanded by the component/job. • A good level of neatness and consistency in the finish. • Little support in completing the project/job.
<p>(c) Weightage in the range of above 90% to be allotted during assessment</p>	
<p>For performance in this grade, the candidate, with minimal or no support in organization and execution and with due regard for safety procedures and practices, has produced work which demonstrates attainment of a high standard of craftsmanship.</p>	<ul style="list-style-type: none"> • High skill levels in the use of hand tools, machine tools and workshop equipment • Above 80% accuracy achieved while undertaking different work with those demanded by the component/job. • A high level of neatness and consistency in the finish. • Minimal or no support in completing the project.

Tool & Die Maker (Press Tools, Jigs & Fixtures):

Tool and Die Makers build, repair and modify custom made prototypes or special tools, Press Tools, Jigs, Fixtures and various types of mechanical devices. Press Tools are metal forms used for Sheet metal cutting and forming. Tool and Die Makers fabricate various parts, like pieces of a puzzle, which require perfect fitting. While this occupation is closely allied with the machinist trade and encompasses many of the same skills, Tool and Die Makers usually specialize in jobs spending more time in fitting and assembling precision components which are required for sheet metal cutting forms. A Tool and Die maker's work depends on precise measurements and accuracy, as such math skills are important. Also, they must be able to read and interpret information from design drawings and specifications to fabricate all types of Press Tools Jigs and Fixtures. Being mechanical minded is an additional skill.

Plan and organize assigned work; and detect and resolve issues during execution. Demonstrate possible solutions and agree tasks within the team. Communicate with required clarity and understand technical English, sensitive to environment, self-learning and productivity.

The trainee after completion of this course may be designated as Tool & Die Maker (Press Tools, Jigs & Fixtures) according to nature of work done.

Reference NCO-2015:

- i. 7222.0200 – Tool Maker
- ii. 7222.0300 – Jig and Fixture Marker
- iii. 7223.0200 – Tool Setter, Press

4. GENERAL INFORMATION

Name of the Trade	TOOL & DIE MAKER (PRESS TOOLS, JIGS & FIXTURES)
Trade Code	DGT/1039
NCO - 2015	7222.0200, 7222.0300, 7223.0200
NSQF Level	Level – 5
Duration of Craftsmen Training	Two Years (3200 Hours)
Entry Qualification	Passed 10 th Class with Science and Mathematics under 10+2 system of education or its equivalent
Minimum Age	14 years as on first day of academic session.
Eligibility for PwD	LD, LC, DW, AA, LV, DEAF
Unit Strength (No. Of Students)	24 (There is no separate provision of supernumerary seats)
Space Norms	166Sq. m
Power Norms	20 KW
Instructors Qualification for	
1. Tool & Die Maker (Press Tools, Jigs & Fixtures) Trade	<p>B.Voc/Degree in Mechanical Engineering from AICTE/UGC recognized Engineering College/ university with one-year experience in the relevant field.</p> <p style="text-align: center;">OR</p> <p>03 years Diploma in Tool and Die making from AICTE recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with two years' experience in the relevant field.</p> <p style="text-align: center;">OR</p> <p>NTC/NAC in the Trade of “Tool and Die Maker (Press Tools and Jigs & Fixtures)” with three-year experience in the relevant field.</p> <p><u>Essential Qualification:</u></p> <p>Relevant National Craft Instructor Certificate (NCIC) in any of the variants under DGT.</p> <p>NOTE: Out of two Instructors required for the unit of 2(1+1), one must have Degree/Diploma and other must have NTC/NAC qualifications. However both of them must possess NCIC in any of its variants.</p>

<p>2. Workshop Calculation & Science</p>	<p>B.Voc/Degree in Engineering from AICTE/UGC recognized Engineering College/ university with one-year experience in the relevant field. OR 03 years Diploma in Engineering from AICTE recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with two years' experience in the relevant field. OR NTC/ NAC in any one of the engineering trades with three years' experience.</p> <p><u>Essential Qualification:</u></p> <p>National Craft Instructor Certificate (NCIC) in relevant trade. OR NCIC in RoDA or any of its variants under DGT.</p>
<p>3. Engineering Drawing</p>	<p>B.Voc/Degree in Engineering from AICTE/UGC recognized Engineering College/ university with one-year experience in the relevant field. OR 03 years Diploma in Engineering from AICTE recognized board of technical education or relevant Advanced Diploma (Vocational) from DGT with two years' experience in the relevant field. OR NTC/ NAC in any one of the Mechanical group (Gr-I) trades categorized under Engg. Drawing'/ D'man Mechanical / D'man Civil' with three years experience.</p> <p><u>Essential Qualification:</u></p> <p>National Craft Instructor Certificate (NCIC) in relevant trade. OR NCIC in RoDA / D'man (Mech /civil) or any of its variants under DGT.</p>
<p>4. Employability Skill</p>	<p>MBA/ BBA / Any Graduate/ Diploma in any discipline with Two years' experience with short term ToT Course in Employability Skills from DGT institutes.</p> <p>(Must have studied English/ Communication Skills and Basic Computer at 12th / Diploma level and above) OR Existing Social Studies Instructors in ITIs with short term ToT Course in Employability Skills from DGT institutes.</p>
<p>5. Minimum Age for Instructor</p>	<p>21 Years</p>

List of Tools and Equipment		As per Annexure – I				
Distribution of training on Hourly basis: (Indicative only)						
Year	Total Hrs /week	Trade Practical	Trade Theory	Workshop Cal. & Sc.	Engg. Drawing	Employability Skills
1 st	40 Hours	25 Hours	7 Hours	2 Hours	2 Hours	4 Hours
2 nd	40 Hours	25 Hours	9 Hours	2 Hours	2 Hours	2 Hours

5. LEARNING OUTCOME

Learning outcomes are a reflection of total competencies of a trainee and assessment will be carried out as per the assessment criteria.

5.1 LEARNING OUTCOMES (TRADE SPECIFIC)

FIRST YEAR:

1. Plan and organize the work to make job as per specification applying different types of basic fitting operation and check for dimensional accuracy following safety precautions. [Basic fitting operation – Filing, Marking, Hack sawing, Drilling, Taping, chipping and Grinding etc. Accuracy: $\pm 0.1\text{mm}$]
2. Make different fit of components for assembling as per required tolerance observing principle of interchangeability and check for functionality. [Different Fit –Open, Angular, & Square Fit; Required tolerance: $\pm 0.05\text{ mm}$, angular tolerance: 1 degree.]
3. Set different shaped jobs on different chuck and demonstrate conventional lathe machine operation observing standard operation practice. [Different chucks:3 jaws & 4 jaws, different shaped jobs: round, square, hexagonal]
4. Prepare different cutting tool to produce jobs to appropriate accuracy by performing different turning operations. *Different cutting tool – V tool, side cutting, parting, thread cutting (both LH & RH),Appropriate accuracy: $\pm 0.06\text{mm}$, Different turning operation – Plain, facing, drilling, boring (counter & stepped), grooving, Parallel Turning, Step Turning, parting, chamfering, U -cut, Reaming, internal recess, knurling.*
5. Set the different machining parameters to produce threaded components applying method/ technique and test for proper assembly of the components with an accuracy of $\pm 0.05\text{ mm}$. [*Different threads viz., metric/ BSW/ Square*]
6. Set the different machining parameters and cutters to prepare job by performing different milling operation and indexing. [*Different machining parameters – feed, speed and depth of cut. Different milling operations – plain, stepped, angular, dovetail, T-slot, contour, gear milling*]
7. Produce components of high accuracy by surface grinding operation.[*Accuracy of $\pm 0.02\text{ mm}$*]
8. Produce components of high accuracy by cylindrical grinding operations. [*Accuracy of $\pm 0.02\text{mm}$.*]
9. Sharpen different cutter or multipoint cutting tool. [*Different cutters – end mill cutter, side & face milling cutter, single angle cutter, Reamer*]
10. Develop isometric drawing and solid modelling of mould using CAD & Pro-E.

11. Set the welding plant with appropriate parameters & perform different welding operations. [*Appropriate parameter- electrode size, voltage, current, position, travel speed, torch angle.*]

SECOND YEAR:

12. Manufacturing of drill Jig and produce component on drill machine by using Jigs and check for correctness. (Simple template & Plate Jig)
13. Manufacturing of fixtures (milling, turning and grinding) & test.
14. Set (both job and tool) CNC turning centre and produce components as per drawing by preparing part programme.
15. Set (both job and tool) CNC machining centre vertical and produce components as per drawing by preparing part programme.
16. Perform 2D & 3D machining with CAM software.
17. Produce components using Electric Discharge Machine (EDM) and Wire EDM as per drawing by preparing part programme with accuracy of $\pm 0.02\text{mm}$.
18. Manufacturing of blanking(simple) die set for square/ round/ rectangular/elliptical component and verify the component.
19. Construct a Piercing & Blanking tool & test and verify the component.
20. Construct circuit of pneumatics and hydraulics observing standard operating procedure and safety aspect.
21. Demonstrate function of basic electrical circuit and sensors.
22. Construct a Compound Tool & test and verify the component.
23. Construct a Progressive tool & test and verify the component.
24. Plan and perform simple repair, overhauling of different machines and check for functionality. [Different Machines – Drilling Machine, milling machine and Lathe]
25. Manufacture “V” bending tool & test.
26. Construct a draw tool (single stage) and test to verify the component.

6. ASSESSMENT CRITERIA

LEARNING OUTCOMES	ASSESSMENT CRITERIA
FIRST YEAR	
<p>1. Plan and organize the work to make job as per specification applying different types of basic fitting operation and check for dimensional accuracy following safety precautions. [Basic fitting operation – Filing, Marking, Hack sawing, Drilling, Taping, chipping and Grinding etc. Accuracy: $\pm 0.1\text{mm}$]</p>	Plan & Identify tools, instruments and equipment for marking and make this available for use in a timely manner.
	Select raw material and visual inspect for defects.
	Mark as per specification applying desired mathematical calculation and observing standard procedure.
	Measure all dimensions in accordance with standard specifications and tolerances.
	Identify Hand Tools for different fitting operations and make these available for use in a timely manner.
	Prepare the job for Hack-sawing, chiselling, filing, drilling, tapping, grinding.
	Perform basic fitting operations viz., Hack-sawing, filing, drilling, tapping and grinding to close tolerance as per specification to make the job.
	Observe safety procedure during above operation as per standard norms and company guidelines.
	Check for dimensional accuracy as per standard procedure.
Avoid waste, ascertain unused materials and components for disposal, store these in an environmentally appropriate manner and prepare for disposal.	
<p>2. Make different fit of components for assembling as per required tolerance observing principle of interchangeability and check for functionality. [Different Fit –Open, Angular, & Square Fit; Required tolerance: ± 0.05 mm, angular tolerance: 1 degree]</p>	Plan and organize for fitting job.
	Select raw material, tools & equipments.
	Perform the work pieces for fitting according to tolerances and interchangeability.
	Check all dimensions and interchangeability in accordance with drawing and rectify, if required.
3. Set different shaped jobs on	Identify and acquaint with lathe machine operation with its

<p>different chuck and demonstrate conventional lathe machine operation observing standard operation practice. [Different chucks:3 jaws & 4 jaws, different shaped jobs: round, square, hexagonal]</p>	components.
	Identify different work holding devices and acquaint with functional application of each device.
	Mount the appropriate work holding device and check for its functional usage to perform turning operations.
	Set the job on chuck as per shape.
	Set the lathe on appropriate speed & feed.
	Operate the lathe to demonstrate lathe operation, observing standard operating practice.
	Observe safety procedure during above operation as per standard norms and company guidelines.
<p>4. Prepare different cutting tool to produce jobs to appropriate accuracy by performing different turning operations. [Different cutting tool – V tool, side cutting, parting, thread cutting (both LH & RH), Appropriate accuracy: - $\pm 0.06\text{mm}$, Different turning operation – Plain turning, facing, drilling, boring (counter & stepped), grooving, Parallel Turning, Step Turning, parting, chamfering, U -cut, Reaming, internal recess, knurling.</p>	Identify cutting tool materials used on lathe machine as per the specification and their application.
	Plan and Grind cutting tools.
	Measure the tool angles with gauge and Bevel protractor as per tool signature.
	Mount the job and set machine parameter.
	Perform turning operations viz., facing, Parallel Turning, Step Turning, chamfering, grooving, U-cut, parting, drilling, boring(counter & stepped),Reaming, internal recess and knurling to make component as per specification.
	Check accuracy/ correctness of job using appropriate gauge and measuring instruments for their functional requirement.
	Avoid waste, ascertain unused materials and components for disposal, store these in an environmentally appropriate manner and prepare for disposal.
<p>5. Set the different machining parameters to produce threaded components applying method/ technique and test for proper assembly of the components with an</p>	Plan and select appropriate method to produce threaded components.
	Plan and prepare thread cutting tool in compliance with standard thread parameters.
	Produce components as per drawing.
	Check accuracy/ correctness of job using appropriate gauge and measuring instruments for their functional requirement and suit

<p>accuracy of ± 0.05 mm. [Different threads viz., metric/BSW/Square]</p>	<p>to male/female part.</p>
	<p>Test the proper assembly of the threaded components.</p>
<p>6. Set the different machining parameters and cutters to prepare job by performing different milling operation and indexing. [Different machining parameters – feed, speed and depth of cut. Different milling operations – plain, stepped, angular, dovetail, T-slot, contour, gear milling]</p>	<p>Identify different work and tool holding devices and acquaint with functional application of each device.</p> <p>Mount the work and tool holding devices with required alignment and check for its functional usage to perform milling operations.</p> <p>Observe safety procedure during mounting as per standard norms.</p> <p>Solve problem by applying desired mathematical skill, basic methods, tools, materials and collect and organize information during setting.</p>
<p>7. Produce components of high accuracy by surface grinding operation. [accuracy of ± 0.02 mm]</p>	<p>Plan and select appropriate method to produce the work piece as per drawing.</p> <p>Select appropriate tools, equipment and machine to produce the work piece as per drawing and make these available for use in a timely manner.</p> <p>Grind the cutting tool following standard operating practice.</p> <p>Set the job on grinding machine and grind the surfaces as per specification/drawing (parallel and stepped) following standard operating practice.</p> <p>Check the dimension of parallel and stepped job by precession instrument (micrometer).</p> <p>Observe safety precautions during operation during machining.</p> <p>Check for desired performance.</p>
<p>8. Produce components of high accuracy by cylindrical grinding operations. [accuracy of ± 0.02mm.]</p>	<p>Set the machining parameter and produce the component applying technique/ machine.</p> <p>External parallel grinding on cylindrical grinding.</p> <p>Internal parallel grinding with cylindrical grinding machine using chuck/ collet.</p> <p>Step grinding in cylindrical grinding machine (external).</p> <p>Taper grinding on cylindrical grinding machine (external).</p>

	Check the accuracy of the component using instruments.
9. Sharpen different cutter or multipoint cutting tool. <i>[Different cutters – end mill cutter, side & face milling cutter, single angle cutter, Reamer]</i>	Plan and set the cutter or multipoint cutting tool to the machine. Set the appropriate machine parameter. Sharpen the cutting tool observing standard operating procedure. Observe safety/ precautions during the sharpening of cutting tool.
10. Develop isometric drawing and solid modelling of mould using CAD & Pro-E.	Demonstrate the working principle of the software. Demonstrate simple drawing in computer using Auto CAD. Demonstrate to draw an assembly drawing in computer. Demonstrate to draw a simple hand injection mould. Demonstrate the working principle of the software. Demonstrate simple drawing in computer using Pro-E Demonstrate to draw a simple hand injection mould.
11. Set the welding plant with appropriate parameters & perform different welding operations. <i>[Appropriate parameter- electrode size, voltage, current, position, travel speed, torch angle.]</i>	Set the welding plant as per standard procedure and observing safety norms. Perform Gas welding & Arc welding/ MIG welding. Check the welded joint.
SECOND YEAR	
12 Manufacture of drill Jig and produce component on drill machine by using Jigs and check for correctness. (Simple template & Plate Jig)	Plan and select appropriate method to produce the drill jig as per drawing. Select appropriate tools, equipment and machine to produce the drill jig as per drawing and make these available for use in a timely manner. Construct the drill jig following standard operating practice. Set the drill jig in appropriate machine and test observing standard operating practice. Observe safety precautions during operation of machine. Check for desired performance and dimension of the component.
13 Manufacture of Fixture (milling, turning and	Plan and select appropriate method to produce the fixture as per drawing.

grinding) & test.	Select appropriate tools, equipment and machine to produce the fixture as per drawing and make these available for use in a timely manner.
	Construct the fixture following standard operating practice.
	Set the fixture in appropriate machine and test by observing standard operating practice.
	Observe safety precautions during operation per during machine.
	Check for desired performance and dimension of the component.
14 Set (both job and tool) CNC turning centre and produce components as per drawing by preparing part programme.	Plan and prepare part programme as per drawing, simulate for its correctness with appropriate software.
	Prepare tooling layout and select tools as required.
	Demonstrate possible solution within the team.
	Set selected tools on to the machine.
	Test/Dry run the part programme on the machine.
	Set up the job and machine the component as per standard operating procedure involving parallel, step, taper, drilling, boring, radius, grooving and threading operations, etc.
	Check accuracy/ correctness of job using appropriate gauge and measuring instruments.
	Observe safety/ precaution during machining.
	Avoid wastage, ascertain unused materials and components for disposal, store these in an environmentally appropriate manner and prepare for disposal.
15 Set (both job and tool) CNC machining centre vertical and produce components as per drawing by preparing part programme.	Plan and prepare part programme as per drawing applying range of cognitive and practical skills, simulate for its correctness with simulation software.
	Demonstrate possible solutions within the team.
	Prepare tooling layout and select tools as required.
	Set selected tools on to the machine.
	Test/Dry run the part programme on the machine.
	Set up the job and produce the component as per standard operating procedure involving face milling, contour milling with tool radius compensation, pocket milling, drilling, peck drilling, countersinking, tapping operations using canned cycle for hole operations.
	Solve problems during operation by selecting and applying basic methods, tools, materials and information and using quality

	concept.
	Check accuracy/ correctness of job using appropriate gauge and measuring instruments.
	Observe safety/ precaution during machining.
16 Perform 2D & 3D machining with CAM software.	Prepare contour and profile machining.
	Perform 2D & 3D machining.
	Check the result for correctness.
17 Produce components using Electric Discharge machine (EDM) and Wire EDM as per drawing by preparing part programme with accuracy of $\pm 0.02\text{mm}$.	Understand the parts and working principle of EDM.
	Demonstrate simple EDM operations.
	Understand the parts and working principle of Wire EDM.
	Demonstrate simple Wire EDM operations.
	Check for desired functionality.
18. Manufacture of blanking (simple) die set for square/ round/ rectangular/elliptical component and verify the component.	Plan and select appropriate method to produce the blanking tool as per drawing.
	Select appropriate tools, equipment and machine to produce the blanking tool as per drawing and make these available for use in a timely manner.
	Construct the blanking tool following standard operating practice.
	Set the blanking tool in appropriate press and test observing standard operating practice.
	Observe safety precautions during operation on the machine.
	Check for desired performance and dimension of the component.
19. Construct a Piercing & Blanking tool & test and verify the component.	Plan and select appropriate method to produce the piercing & blanking tool as per drawing.
	Select appropriate tools, equipment and machine to produce the piercing & blanking tool as per drawing and make these available for use in a timely manner.
	Construct the piercing & blanking tool following standard operating practice.
	Set the piercing & blanking tool in appropriate machine and test observing standard operating practice.
	Observe safety precautions during operation on the machine.
	Check for desired performance and dimension of the component.

20. Construct circuit of pneumatics and hydraulics observing standard operating procedure & safety aspect.	Select and ascertain tools for the job and make this available for use in a timely manner.
	Plan to construct pneumatics & hydraulics circuit as per drawing and collecting necessary information.
	Demonstrate possible solutions and agree tasks within the team for constructing circuit.
	Construct circuit of pneumatics and hydraulics observing standard procedure.
	Comply with safety rules when performing the above operations.
	Check different parameters and functionality of the system.
21. Demonstrate function of basic electrical circuit and sensors.	Demonstrate the measure of current, voltage and resistance using simple Ohm's law circuit.
	Demonstrate soldering techniques.
	Demonstrate step up and step-down transformers.
	Demonstrate working of Motors and generators.
	Demonstrate the Behaviour of Proximity Sensors and ultra-sonic sensors and logic operation of sensors.
	Limits and level control using sensors.
	Interfacing of sensors with electrical actuators.
22. Construct a Compound Tool & test and verify the component.	Plan and select appropriate method to produce the Compound Tool as per drawing.
	Select appropriate tools, equipment and machine to produce the Compound Tool as per drawing and make these available for use in a timely manner.
	Construct the Compound Tool following standard operating practice.
	Demonstrate the assembly of a Compound Tool and set the Compound Tool in appropriate machine and test observing standard operating practice.
	Observe safety precautions during operation per during machine.
	Measure with instruments/gauges as per drawing after stamping.
23. Construct a Progressive tool & test and verify the component.	Plan and select appropriate method to produce the Progressive tool as per drawing.
	Select appropriate tools, equipment and machine to produce the Progressive tool as per drawing and make these available for use in a timely manner.

	Construct the Progressive tool following standard operating practice.
	Demonstrate the assembly of a Progressive tool and set the Progressive tool in appropriate machine and test observing standard operating practice.
	Observe safety precautions during operation on all machines.
	Measure with instruments/gauges as per drawing after stamping.
24. Plan and perform simple repair, overhauling of different machines and check for functionality. <i>[Different Machines – Drilling Machine, milling machine and Lathe]</i>	Ascertain and select tools and materials for the repair, overhauling and make this available for use in a timely manner.
	Plan work in compliance with standard safety norms.
	Demonstrate possible solutions and agree tasks within the team.
	Select specific parts to be repaired and ascertain for appropriate material and estimated time.
	Repair, overhaul and assemble the parts in the machine with the help of blue print.
	Check for functionality of part and ascertain faults of the part/machine in case of improper function.
	Rectify faults of assembly.
25. Manufacture “V” bending tool & test.	Plan and select appropriate method to produce the “V” bending tool as per drawing.
	Select appropriate tools, equipment and machine to produce the draw “V” bending tool as per drawing and make these available for use in a timely manner.
	Construct the “V” bending tool following standard operating practice.
	Demonstrate the assembly of a “V” bending tool and set the “V” bending tool in appropriate machine and test observing standard operating practice.
	Observe safety precautions during operation of the machine.
	Measure with instruments/gauges as per design after “V” bending.
26. Construct a draw tool (single stage) and test to verify the component.	Plan and select appropriate method to produce the draw tool as per drawing.
	Select appropriate tools, equipment and machine to produce the draw tool as per drawing and make these available for use in a



Tool & Die Maker (Press Tools, Jigs & Fixtures)

	timely manner.
	Construct the draw tool following standard operating practice.
	Demonstrate the assembly of a draw tool and set the draw tool in appropriate machine and test by observing standard operating practice.
	Observe safety precautions during operation on the machine.
	Measure with instruments/gauges as per design after drawing.

SYLLABUS FOR TOOLS & DIE MAKER (PRESS TOOLS, JIGS & FIXTURES) TRADE			
FIRST YEAR			
Duration	Reference Learning Outcome	Professional Skills (Trade Practical) With Indicative Hours	Professional Knowledge (Trade Theory)
Professional Skill 200 Hrs; Professional Knowledge 56 Hrs	Plan and organize the work to make job as per specification applying different types of basic fitting operation and check for dimensional accuracy following safety precautions. <i>[Basic fitting operation – Filing, Marking, Hack sawing, Drilling, Taping, chipping and Grinding etc. Accuracy: ± 0.1mm].</i>	<ol style="list-style-type: none"> 1. Introduction of trade skill and work application. (02 hrs.) 2. Safety attitude development of the trainee by educating them to use Personal Protective Equipment (PPE). (05 hrs.) 3. First Aid Method and basic training. (02 hrs.) 4. Safe disposal of waste materials like cotton waste, metal chips/burrs etc. (02 hrs.) 5. Hazard identification and avoidance. (02 hrs.) 6. Identification of safety signs for Danger, Warning, caution & personal safety message. (01 hr.) 7. Preventive measures for electrical accidents & steps to be taken in such accidents. (02 hrs.) 8. Use of Fire extinguishers. (07 hrs.) 9. Practice and understand precautions to be followed while working in fitting jobs. (02 hrs.) 	<p>All necessary guidance to be provided to the newcomers to become familiar with the working of Industrial Training Institute system including store's procedures.</p> <p>Safe working practices.</p> <p>Soft Skills, its importance and Job area after completion of training.</p> <p>Importance of safety and general precautions observed in the industry/shop floor.</p> <p>Introduction of First aid.</p> <p>Operation of electrical mains and electrical safety.</p> <p>Introduction of PPEs.</p> <p>Response to emergencies e.g. power failure, fire, and system failure.</p> <p>Importance of housekeeping & good shop floor practices.</p> <p>Introduction to 5S concept & its application.</p> <p>Occupational Safety & Health: Health, Safety and Environment guidelines, legislations & regulations as applicable. (14 Hrs)</p>

		<p>10. Importance of trade training, List of tools & Machinery used in the trade. (01 hr.)</p> <p>11. Safe use of tools and equipments used in the trade. (01 hr.)</p> <p>12. Knowing games and memory training. (15 hrs.)</p> <p>13. Motivational talk by experts. (05 hrs.)</p> <p>14. 5S training. (03 hrs.)</p>	
		<p>15. Identification of tools & equipments as per desired specifications for filing and marking, visual inspection of raw material for rusting, scaling, corrosion etc. (03 hrs.)</p> <p>16. Familiarisation of bench vice. (01 hr.)</p> <p>17. Filing- File top of the “U” channel, check and measure with steel rule. (10 hrs.)</p> <p>18. Mark with scribe and steel rule. (01 hr)</p> <p>19. Measuring practice with steel rule, outside & inside callipers. (10 hrs.)</p>	<p>Bench work – Metal working hand tools and devices –Work bench – vices – files – hacksaw – hammer – chisels – spanners – screw drivers – scrapers.</p> <p>Linear measurements- its units, steel rule dividers, callipers – types and uses, Punch – types and uses. Description, use and care of marking table. (07 Hrs)</p>
		<p>20. File, mark straight and parallel lines with odd leg callipers/scribe and steel rule as per drawing. (05 hrs.)</p> <p>21. Dot punching and letter and number punching. (05 hrs.)</p> <p>22. File “U” channel to size</p>	<p>Vernier calliper – its parts, principles, reading, uses and care.</p> <p>Outside micrometer – its parts, principles, reading, uses and care, vernier height gauge.</p> <p>Marking tools – scribe, Dividers, Dot punch, Centre</p>

		<p>using straight edge, try-square and vernier calliper for measuring and checking- Accuracy +/- 0.1mm. (25 hrs.)</p> <p>23. Sawing different types of metals of different sections- round piece and Angle Iron. (10 hrs.)</p> <p>24. Prepare mushroom head on round bar by hammering. (05 hrs.)</p>	<p>punch.</p> <p>Marking out – Coordinates system, Rectangular – Polar – Rules for marking.</p> <p>Bevel protractor, combination set- their components, uses and cares.</p> <p>Pedestal grinder, star wheel dresser, safety precautions, care and maintenance. (14 Hrs)</p>
		<p>25. Make “S” bend by Hammering on flat piece. (04 hrs.)</p> <p>26. Grinding, centre punch, dot punch, flat chisel and scriber. (04 hrs.)</p> <p>27. Drill gauge filing (06 hrs.)</p> <p>28. Drill grinding practice. (06 hrs.)</p> <p>29. Drill Centring Practice. (05 hrs.)</p>	<p>Marking media, marking blue, Prussian blue, red lead, chalk and their special application, description.</p> <p>Surface plate and auxiliary marking equipment, ‘V’ block, angle plates, parallel block, description, types, uses, accuracy, care and maintenance.</p> <p>Bevel protractor, combination set- their components, uses and cares.</p> <p>Drill, Tap, Die-types & application. Determination of tap drill size.</p> <p>Reamer- material, types (Hand and machine reamer), parts and their uses, determining hole size for reaming, Reaming procedure.</p> <p>Drilling machines-types and their application, construction of Pillar & Radial drilling machine. Countersunk, counter bore and spot facing- tools and nomenclature.</p>

			Cutting Speed, feed, depth of cut and Drilling time calculations. (07 Hrs)
		<p>30. Drill Plate filing to an accuracy of ± 0.05mm. (10 hrs.)</p> <p>31. Marking for centre punching, drilling, reaming, tapping, counter boring, counter sinking. (04 hrs.)</p> <p>32. Centre punching, drilling, reaming, tapping, counter boring, counter sinking on drill plate. (08 hrs.)</p> <p>33. Die pass on standard material (M8). (02 hrs.)</p> <p>34. Chipping flat surfaces along a marked line on pre-machined piece. (08 hrs.)</p> <p>35. Slot, straight and angular chipping. (08 hrs.)</p> <p>36. Cutting tool filing and grinding on standard material. (10 hrs.)</p>	<p>Dial test indicator-its parts, types, construction and uses. Interchangeability: Necessity in Engineering. field, Limit-Definition, types, terminology of limits and fits-basic size, actual size, deviation, high and low limit, zero line, tolerance zone, allowances. Different standard systems of fits and limits. Geometrical tolerance. British standard system, BIS system. Study of tools used in chipping and scraping. (14 Hrs)</p>
<p>Professional Skill 125 Hrs;</p> <p>Professional Knowledge 35 Hrs</p>	<p>Make different fit of components for assembling as per required tolerance observing principle of interchangeability and check for functionality.</p> <p>[Different Fit –Open, Angular, & Square Fit; Required tolerance: ± 0.05 mm, angular</p>	<p>37. Make Male & Female 'Open' fitting with accuracy ± 0.05 mm. (25 hrs.)</p>	<p>Introduction about metals, difference between Metal and Non Metal, properties of metal, Classification of metals and its applications, pig – iron, cast iron, wrought iron, steel-plain carbon steel(Low carbon steel, medium and high carbon steels, high speed steel, stainless steel, carbides, etc.) (07 Hrs)</p>

	tolerance: 1 degree.]	<p>38. Make male & female for square fit with accuracy ± 0.05 mm. (30 hrs.)</p> <p>39. Scrapping exercise on 3 pieces using two female piece of square fit. (20 hrs.)</p>	Heat treatment of metals, process- such as annealing, nitriding, hardening, tempering, case hardening, carburizing, cyaniding, flame hardening, Induction hardening, purposes and its effects on the properties of steel. (14 Hrs)
		<p>40. Angular fitting with male & female. (40 hrs.)</p> <p>41. Assembly fit with male & female by dowelling and screwing. (10 hrs.)</p>	Getting to know the lathe with its main components, lever positions and various lubrication points as well. Definition of machine & machine tool and its classification. (14 Hrs)
Professional Skill 50 Hrs; Professional Knowledge 14 Hrs	Set different shaped jobs on different chuck and demonstrate conventional lathe machine operation observing standard operation practice. <i>[Different chucks:3 jaws & 4 jaws, different shaped jobs: round, square, hexagonal]</i>	<p>42. Identify & function of different parts of lathe. Practice on operation of lathe (dry/idle run). (25 hrs.)</p> <p>43. Setting lathe on different speed and feed. (5 hrs.)</p> <p>44. Cone turning using hand tools-radius external and internal. (20 hrs.)</p>	Introduction to lathe- its types. Centre lathe construction, detail function of parts, specification. Safety points to be observed while working on a lathe. (14 Hrs)
Professional Skill 100 Hrs; Professional Knowledge 28 Hrs	Prepare different cutting tool to produce jobs to appropriate accuracy by performing different turning operations. <i>[Different cutting tool – V tool, side cutting, parting, thread</i>	<p>45. Grinding of R.H. and L.H. tools, parting tool, Round nose tool. (05 hrs.)</p> <p>46. Checking of angles with angle gauge / bevel protractor. (02 hrs.)</p> <p>47. Grinding of “V” tools for threading of Metric/ British threads. (08 hrs.)</p> <p>48. Plain turning (holding in 4 – jaw chuck), step turning</p>	Different types of Lathe operations - facing, turning, parting-off, grooving, chamfering, boring etc. Lathe cutting tool-different types, shapes and different angles (clearance, rake etc.), specification of lathe tools. Types of chips, chip breaker. Tool life, factors affecting tool life.

<p><i>cutting (both LH & RH), Appropriate accuracy: $\pm 0.06\text{mm}$, Different turning operation – Plain, facing, drilling, boring (counter & stepped), grooving, Parallel Turning, Step Turning, parting, chamfering, U -cut, Reaming, internal recess, knurling.]</i></p>	<p>and forming shoulder, chamfering in between centres as per dimensions. (28 hrs.)</p> <p>49. Pillar turning between centres (07 hrs.)</p>	(14 Hrs)
	<p>50. Bush turning, drilling and boring/reaming. (10 hrs.)</p> <p>51. Spur gear blank turning, drilling and boring. (05 hrs.)</p> <p>52. Turning and die passing in a standard material. (03 hrs.)</p> <p>53. Pin punch turning and knurling (05 hrs.)</p> <p>54. Using 4 – jaw chuck; face both side of a plate thickness as per drawing. (02 hrs.)</p>	<p>Driving mechanism, speed and feed mechanism of Lathe. Slotter – Classification, principle, construction, Safety precaution. Comparative study with a shaping machine. Introduction and their indexing process on a Slotter by its Rotary table graduations.</p> <p>Driving mechanisms, quick return motion and speed ratio.</p> <p>Safety points to be observed while working on a Slotter.</p> <p>Concept of Orthogonal and Oblique Cutting.</p> <p>Chucks & different types of job holding devices on lathe and advantages of each type.</p> <p>Mounting and dismounting of chucks.</p> <p>Knurling-types, grade & its necessity.</p> <p>Vernier Bevel Protractor – parts, reading and uses. (07 Hrs)</p>
	<p>55. Eccentric turning male and female work pieces and assembly. (25 hrs.)</p>	<p>Various material for single point cutting tools, tip tools-their brazing and grinding process. Tool angles and their effects on cutting various material. (07 Hrs)</p>

<p>Professional Skill 25 Hrs; Professional Knowledge 07 Hrs</p>	<p>Set the different machining parameters to produce threaded components applying method/ technique and test for proper assembly of the components with an accuracy of ± 0.05 mm. <i>[Different threads viz., metric/ BSW/ Square]</i></p>	<p>56. External thread cutting on step turned work piece. (Metric, BSW & Square Thread) (15 hrs.) 57. Turn job for Internal thread and cut internal thread (10 hrs.).</p>	<p>Calculations of taper turning by off-setting tail stock. Sine Bar – description & uses Slip gauge –description and uses. (07 Hrs)</p>
<p>Professional Skill 150 Hrs; Professional Knowledge 42 Hrs</p>	<p>Set the different machining parameters and cutters to prepare job by performing different milling operation and indexing. <i>[Different machining parameters – feed, speed and depth of cut. Different milling operations – plain, stepped, angular, dovetail, T-slot, contour, gear milling]</i></p>	<p>58. Identification of milling machine. (02 hrs.) 59. Demonstrate working principle of Milling Machine. (04 hrs.) 60. Set vice & job on the table of Milling Machine. (05 hrs.) 61. Set arbor on the spindle of milling machine. (08 hrs.) 62. Set the cutter on arbor. (04 hrs.) 63. Safety points to be observed while working on a milling machine. (02 hrs.) 64. Demonstrate Up Milling and Down Milling Process. (05 hrs.) 65. Perform sequence of milling for six faces of a solid block 2 numbers. (13 hrs.) 66. Check the accuracy with the help of tri-square and</p>	<p>Milling Machine: importance, types, construction and specification. Driving and feed mechanism of Milling Machine Nomenclature of milling cutters, different milling cutter angles, Milling cutter materials. (07 Hrs) Job holding devices-vice, clamps, V-block, parallel block etc. Slotting tools-types, tool angles. Comparison of tool angle. Milling cutter holding devices, work holding</p>

		vernier height gauge. (02 hrs.) 67. Perform Step milling using side and face cutter checking with depth micrometer. (05 hrs.)	devices, milling process – Up milling and Down milling. (07 Hrs)
		68. Milling blank piece (plain milling). (10 hrs.) 69. Slot milling with side and face cutter (08 hrs.) and Slot cutting by slitting saw. (07 hrs.)	Calculation of cutting speed, feed, machining time for milling machine. Milling machine operations. Milling machine attachments – vertical milling attachment, universal milling attachment, circular milling attachment, dividing head attachment, etc. (07 Hrs)
		70. 90 ⁰ angular milling with equal angle cutter. (08 hrs.) 71. Dove tail milling. (09 hrs.) 72. Tee slot milling. (08 hrs.)	Use of tool with holder for internal operations. Precautions to be observed during slotting internal operations. Use of circular marks on the table for slotting curves. Chain, Sprocket and their applications. (07 Hrs)
		73. Step milling by straddle milling process. (09 hrs.) 74. Concave and Convex milling. (16 hrs.)	Spline – types and uses. Introduction to coolant & lubricant-difference between them, types and uses of each. (07 Hrs)
		75. Spur gear milling. (15 hrs.) 76. Key way slotting. (10 hrs.)	Dividing head – Introduction, construction, types. Simple and universal dividing head. Indexing methods – direct indexing, simple indexing, angular indexing, differential indexing and its calculations. (07 Hrs)

Professional Skill 100 Hrs; Professional Knowledge 28 Hrs	Produce components of high accuracy by surface grinding operation. <i>[Accuracy of +/- 0.02 mm]</i>	77. Identification of different types of grinding machine. (02 hrs.) 78. Wheel balancing & truing. (06 hrs.) 79. Dressing of grinding wheel. (02 hrs.) 80. Grinding of block (six sides) in surface grinding machine with an accuracy of ± 0.01 mm. (15 hrs.)	Grinding machine introduction, types, Surface & Cylindrical grinding Machine- their parts, functions, specification, and uses. Safety points to be observed while working on a Grinding machine. (07 Hrs)
		81. Grinding of step block in surface grinding machine with an accuracy of ± 0.01 mm. (15 hrs.) 82. Grinding of slot block in surface grinding machine with an accuracy of ± 0.01 mm. (10 hrs.)	Grinding wheel shapes and sizes. Standard marking system. Selection of grinding wheel. (07 Hrs)
		83. Set and perform angular grinding using sign plate to stranded angle. (20 hrs.) 84. Make slide fit (male/female) (12 hrs.) 85. Perform form grinding. (08 hrs.) 86. Taper angle fitting. (10 hrs.)	Specification and Identification of grinding wheels. (14 Hrs)
Professional Skill 75 Hrs; Professional Knowledge 21 Hrs	Produce components of high accuracy by cylindrical grinding operations. <i>[Accuracy of +/- 0.02mm.]</i>	Cylindrical grinding: 87. External Parallel grinding (Both holding in chuck/ collet and in between centres. (17 hrs.) 88. Plunge grinding. (08hrs.)	Procedure for mounting of grinding wheels, balancing of grinding wheels. Dressing, types of dresser. Glazing and Loading of wheels – its Causes and remedies. Roughness values and their symbols. Explain the importance and necessity of quality. (07 Hrs)
		Cylindrical grinding:	Selection procedure of

		89. Internal Parallel grinding (Both holding in chuck/collet and in between centres). (25 hrs.)	grinding wheels. Abrasives - its types, Bond, Grade, Grit, structure. Standard marking system of Grinding Wheel. (14 Hrs)
		90. Grinding of step in Cylindrical grinding machine with an accuracy of ± 0.01 mm (15 hrs.)	
		91. Grinding of external taper in Cylindrical grinding machine with an accuracy of ± 0.01 mm. (10 hrs.)	
Professional Skill 25 Hrs; Professional Knowledge 07 Hrs	Sharpen different cutter or multipoint cutting tool. [Different cutters – end mill cutter, side & face milling cutter, single angle cutter, Reamer]	92. Demonstrate and practice of grinding of end mill cutter of different sizes. (25 hrs.)	Tool & cutter grinder-construction, use and specification. (07 Hrs)
Professional Skill 100 Hrs; Professional Knowledge 28 Hrs	Develop isometric drawing and solid modelling of mould using CAD & Pro-E.	93. Prepare simple mould design drawings with basics of AutoCAD viz., Basic and advanced 2D drafting, Draw commands, Constraints, Modify commands, Layers, Line types block, Texts, Attribute, Table, Dimensioning, Isometric, Solid modeling, View port. (50 hrs.)	AutoCAD: Introduction to AutoCAD, creating first drawing, learning the tools trade, organizing the work, drawing the first mould. (14 Hrs)
		94. Prepare solid modeling of simple mould with Pro-E [Sketch, Part (solid, surface, free style, flexible modeling, sheet metal.), Assembly, Creo direct,	Pro-E: Familiarization of interface/ Windows, Sketching, basic modeling, advanced modeling, assembling, drawing, surface modeling, manufacturing –

		<p>Creo simulate]. (25 hrs.)</p> <p>95. Creating (NC assembly and mould cavity) drawing. (10 hrs.)</p> <p>96. Part drawing of the universal coupling assembled all the parts and solid modeling and denoted by coloured combination. (15hrs.)</p>	<p>mould design awareness. (14 Hrs)</p>
<p>Professional Skill 50 Hrs;</p> <p>Professional Knowledge 14 Hrs</p>	<p>Set the welding plant with appropriate parameters & perform different welding operations. [Appropriate parameter- electrode size, voltage, current, position, travel speed, torch angle.]</p>	<p>97. Introduction to gas welding/ arc welding/ MIG welding equipment, simple welding and brazing practice. (25 hrs.)</p> <p>98. Practice on die welding, welding on hardened die block as well as on die casting dies. (25 hrs.)</p>	<p>Explanation of gas welding, arc welding and MIG welding techniques description of welding equipments and welding joints.</p> <p>Knowledge about flux, filler rod material.</p> <p>Die welding techniques. (14 Hrs)</p>
<p>In-plant training/ Project work</p> <p>Broad area</p> <p>a) Tool Maker's Clamp</p> <p>b) Grinding Wheel Dressing Fixture</p>			

SYLLABUS FOR TOOL & DIE MAKER (PRESS TOOLS, JIGS & FIXTURES) TRADE			
SECOND YEAR			
Duration	Reference Learning Outcome	Professional Skills (Trade Practical) With Indicative Hours	Professional Knowledge (Trade Theory)
Professional Skill 50 Hrs; Professional Knowledge 18 Hrs	Manufacturing of drill Jig and produce component on drill machine by using Jigs and check for correctness. (Simple template & Plate Jig)	99. Make simple drilling jig (12 hrs.) 100. Use simple Jigs for drilling, reaming and tapping. (03 hrs.) 101. Manufacturing of indexing jigs. (13 hrs.) 102. Manufacturing of ring jigs, box jigs, and diameter jigs. (10 hrs.) 103. Manufacturing of channel jig, sandwich jig, tumble jig. (12 hrs.)	Introduction to tooling. Introduction to Jigs and Fixtures, Plane of movements, possible movements of work piece, location of work piece, types of Jigs, Types of Fixtures, Jigs and machine relations. Method of restricting the possible movement (principle, 3-2-1 pin method). Locating method. Introduction of locating devices, its material, types of locators, locator for flat, surface, internal diameter and external profit. Clamping and work holding devices: Ejectors, clamping devices, types of clamps for jig and fixture. Material for ejector and clamps. Drill Bushes Type of drill jigs. Type of fixture. Fixture and machine relations, cutting force on jigs and fixtures, elements of jigs and fixtures, jigs and fixture cutting tool relations, design of jigs and fixtures, failure of jigs and fixtures. (18 hrs.)
Professional	Manufacturing of	104. Manufacturing of milling	Types of press Tools/

Tool & Die Maker (Press Tools, Jigs & Fixtures)

<p>Skill 50 Hrs; Professional Knowledge 18 Hrs</p>	<p>fixtures (milling, turning and grinding).</p>	<p>fixture and application. (12 hrs.) 105. Manufacturing of turning fixture and application. (13 hrs.) 106. Manufacturing of grinding fixture and application. (25 hrs.)</p>	<p>Operations: Guide Plate tool, piercing tool, blanking tool, progressive tool, compound tool, cut off tool, parting tool, etc. Theory of Shearing: Shearing Theory Description in Press Tool, Critical Stage of shearing. (18 hrs.)</p>
<p>Professional Skill 75 Hrs; Professional Knowledge 27 Hrs</p>	<p>Set (both job and tool) CNC lathe and produce components as per drawing by preparing part programme.</p>	<p>107. Study of CNC lathe, key board and specifications. (05hrs.) 108. Machine starting & operating in Reference Point, JOG, and Incremental Modes.(15hrs.) 109. Co-ordinate system points, assignments and simulations Absolute and incremental programming assignments and simulations.(20hrs.) 110. Co-ordinate points, assignments and simulations. Identification of machine over travel limits and emergency stops. (10hrs.) 111. Work and tool setting. Automatic Mode operation: facing, profile turning, drilling, tapping, reaming, thread cutting etc. (25hrs.)</p>	<p>Safety Precautions: Safe handling of tools, equipment & CNC machines, CNC turning with FANUC CNC CONTROL-(Fanuc-Oi-T latest) CNC Machine & Control specifications. CNC system organization Fanuc-Oi-T. Co-ordinate systems and Points. CNC lathe, Types, Machine axes. (27 hrs.)</p>

<p>Professional Skill 75 Hrs; Professional Knowledge 27 Hrs</p>	<p>Set (both job and tool) CNC machining centre and produce components as per drawing by preparing part programme.</p>	<p>112. Study of CNC Machining centre, key board and specifications. (05 hrs.) 113. Machine starting & operating in Reference Point, JOG, and Incremental Modes. (10 hrs.) 114. Co-ordinate system points, assignments and simulations Absolute and incremental programming assignments and simulations. (15 hrs.) 115. Polar co-ordinate points, assignments and simulations. Identification of machine over travel limits and emergency stops. (20 hrs.) 116. Work and tool setting. Automatic Mode operation: Face Milling, profile milling, drilling, tapping, reaming etc. (25 hrs.)</p>	<p>Safety Precautions: Safe handling of tools, equipment & CNC machines, CNC Mill with FANUC CNC CONTROL-(Fanuc-Oi-M latest) CNC Machine &Control specifications. CNC system organization Fanuc-Oi-M. Co-ordinate systems and Points. CNC Machines Milling, Types, Machine axes. (27 hrs.)</p>
<p>Professional Skill 50 Hrs; Professional Knowledge 18 Hrs</p>	<p>Perform 2D & 3D machining with CAM software.</p>	<p>117. 2D and 3D machining with CAM software. (50 hrs.)</p>	<p>Preparing for contour and profile machining. (18 hrs.)</p>
<p>Professional Skill 50 Hrs; Professional</p>	<p>Produce components using Electric Discharge machine (EDM) and Wire EDM</p>	<p>118. Identify different parts of EDM/ wire cut machining centres and read specification. (08</p>	<p>Safety precaution – Safe handling of tools, equipment of EDM/ wire cut machine.</p>

<p>Knowledge 18 Hrs</p>	<p>as per drawing by preparing part programme with accuracy of $\pm 0.02\text{mm}$.</p>	<p>hrs.) 119. Perform machine starting and operating in reference point. (08 hrs.) 120. Identification of machine over travel limits on emergency. (10hrs.) 121. Part program preparation entry, editing, and simulation on wire cut machine software of wire cut machine. (20 hrs.) 122. Carry out tool path tool path simulation. (4 hrs.)</p>	<p>Control specification and machine axes. Describe machine tool elements, feed drives. Advantage and disadvantage of wire cut machine. (18 hrs.)</p>
<p>Professional Skill 75 Hrs; Professional Knowledge 27 Hrs</p>	<p>Manufacturing of blanking (simple) die set for square/round/ rectangular/ elliptical component and verify the component. (individual)</p>	<p>123. Manufacturing die as per drawing dimension and maintain die clearance and die land, provide angular clearance after die land. (25 hrs.) 124. Manufacturing of Punch as per drawing dimension. (15 hrs.) 125. Manufacturing stripper plate bottom plate (die press) tap plate, punch holder, gauges and shank, thrust plate, stop pin. (35hrs.) (May use the plates from turning, milling and grinding exercises)</p>	<p>Cutting clearance: Importance of cutting clearance, typical appearance characteristics, determination of punch and die dimensions. Land and angular clearance: Importance if angular clearance, methods of providing angular clearance. Basic design of guide plate tool. Alignment technique between Punch and Die while assembly. Guide Plate Tool: Construction, function of elements, related design. Cutting force: calculation of cutting force for press tool operations, selection of</p>

			<p>suitable press, method of reducing cutting force.</p> <p>Stock material: Relation of piece part and stock strip, stock material used in press work, differentiate stock strip and unit stock.</p> <p>Strip layout: Importance of strip layout, different types of strip layout, economic layout.</p> <p>Punch: Cutting punches, non-cutting punches, hybrid punches, types of punches, selection of punches.</p> <p>Buckling of punches: Buckling theorem, problems, types of loading coming on a punch, determining of the size of the punch. Die Block: Types of dies, requirement of die block. (27 hrs.)</p>
<p>Professional Skill 50 Hrs; Professional Knowledge 18 Hrs</p>	<p>Construct a Piercing & Blanking tool & test and verify the component. (Individual)</p>	<p>126. Construct a piercing and blanking tool as per the design given. (all components of tool to be the exercises of other machines) (50 hrs.)</p>	<p>Stoppers: Function, basic stop principles, construction of different types of stoppers.</p> <p>Strippers: Function, types of stripper, constructional details.</p> <p>Gauge: Function of gauge, types of gauge.</p> <p>Pilots: Purpose of pilot, types of pilot, function of pilot, different methods of piloting.</p> <p>Side cutter</p> <p>Shank and positioning</p> <p>Die Set: Different types of die set, die set components, die set material, types of die set, shut height.</p>

			<p>Presses: Classification of press, types of a press, parts of a press, press selection, strip feeding arrangement, die cushion.</p> <p>Blanking Tool: Construction, function of elements, related design.</p> <p>Piercing Tool: Construction, function of elements, related design.</p> <p>Ejector and shedders Progressive tool: Construction, function of elements, related design of progressive too. (18 hrs.)</p>
Professional Skill 50 Hrs; Professional Knowledge 18 Hrs	Construct circuit of pneumatics and hydraulics observing standard operating procedure & safety aspect.	<p>127. Identification and familiarisation of various types of hydraulic & pneumatic elements such as cylinder, valves, actuators and filters. (10 hrs.)</p> <p>128. Study of simple hydraulic & pneumatic circuit. (40 hrs.)</p>	Basic principles of hydraulics/ pneumatics system, advantages and disadvantages of hydraulics and pneumatics systems, theory of Pascal's law, Brahma's press, Pressure and flow, types of valves used in hydraulics and pneumatics system. (18 hrs.)
Professional Skill 50 Hrs; Professional Knowledge 18 Hrs	Demonstrate function of basic electrical circuit and sensors.	<p>129. Measure Current, Voltage and Resistance using simple Ohm's Law Circuit and familiarizing multi-meter. (05 hrs.)</p> <p>130. Soldering Techniques. (05 hrs.)</p> <p>131. Step up and step down transformers. (05 hrs.)</p> <p>132. Working with Solenoids and Relays. (05 hrs.)</p>	<p>Study of basic Electricals- Voltage –Current etc.</p> <p>Working of Solenoids, Inductors, Motors, Generator based On Electromagnetic Induction Principle</p> <p>Switches, Fuse and Circuit Breakers</p> <p>Introduction to Sensors-- Fundamental of Sensor Proximity Sensors</p>

		<p>133. Working of Motor & generators. (05hrs.)</p> <p>134. Behaviour of Proximity Sensors. (05 hrs.)</p> <p>135. Behaviour of ultrasonic sensors. (05 hrs.)</p> <p>136. Logical operation of sensors. (05 hrs.)</p> <p>137. Limit & Level Control using Sensors. (05 hrs.)</p> <p>138. Interfacing of Sensors with Electrical Actuators. (05 hrs.)</p>	<p>Classification and Operation- Proximity Sensor-Types Of Proximity Sensor And Their Working-Industrial Application</p> <p>Sensors for Distance and Displacement -LVDT-Linear Potentiometer -Ultrasonic and Optical Sensors-Industrial Application. (18 hrs.)</p>
<p>Professional Skill 75 Hrs;</p> <p>Professional Knowledge 27 Hrs</p>	<p>Construct a Compound Tool & test and verify the component. (Group of 5 trainees)</p>	<p>139. Construct a compound tool as per the drawing using various tool room machines and equipments. (75 hrs.)</p>	<p>Compound Tool: Introduction, description of different parts and their function, calculation of clearance, construction. -Shaving tool. (27 hrs.)</p>
<p>Professional Skill 150 Hrs;</p> <p>Professional Knowledge 54 Hrs</p>	<p>Construct a Progressive tool & test and verify the component. (Group of 5 trainees)</p>	<p>140. Construct a progressive tool as per the drawing (145 hrs.)</p> <p>141. Prepare different types of documentation as per industrial need by different methods of recording information for the project. (05 hrs.)</p>	<p>Bending tool: Principles of bending, plastic deformation due to bending, bending elements, blank length, bending stress, bending force, spring back, stripping “U” bend, effect of grain direction. (54 hrs.)</p>
<p>Professional Skill 50 Hrs;</p> <p>Professional Knowledge 18 Hrs</p>	<p>Plan and perform simple repair, overhauling of different machines and check for functionality. <i>[Different Machines – Drill Machine, milling</i></p>	<p>142. Perform Periodic Lubrication system on Machines. (10 hrs.)</p> <p>143. Perform simple repair work. (15 hrs.)</p> <p>144. Perform the routine maintenance with check list. (05 hrs.)</p>	<p>Lubricating system-types and importance</p> <p>Maintenance: Definition, Types and its necessity.</p> <p>System of symbol and colour coding.</p> <p>Possible causes for failure and remedies. (18 hrs.)</p>

	<i>machine and Lathe]</i>	<p>145. Inspection of Machine tools such as alignment, levelling etc. (10 hrs.)</p> <p>146. Accuracy testing of machine tools such as geometrical parameters. (10 hrs.)</p>	
<p>Professional Skill 75 Hrs;</p> <p>Professional Knowledge 27 Hrs</p>	<p>Manufacture “V” bending tool & test. (5 trainees in a group)</p>	<p>147. Construct a “V” bending tool as per the drawing (75 hrs.)</p>	<p>Forming tool: Construction, function of elements, related design</p> <p>Drawing Tool: Description of drawing and deep drawing, deep drawing cylindrical cup, force acting on a component while drawing, metal flow during drawing, wrinkling and puckering, blank development, drawing force, press capacity, blank holding force, die and punch radius, draw beads, air vents, lubrication, number of draws drawing flanged components, metal flow in rectangular shells, fault occurring during deep drawing. (27 hrs.)</p>
<p>Professional Skill 75 Hrs;</p> <p>Professional Knowledge 27 Hrs</p>	<p>Construct a draw tool (single stage) and test to verify the component. (5 trainees in a group)</p>	<p>148. Construct a draw tool (single stage) as per the drawing given using various machine tools and equipments. (75 hrs.)</p>	<p>Factors effecting tool life Fine Blanking Tool. (27 hrs.)</p>
<p>Project work (assembly of drawing tool and test/ Draw die) (Component cup shape)/ Compound tool</p>			

SYLLABUS FOR CORE SKILLS	
1.	Workshop Calculation & Science(Common for two year course)(80Hrs + 80 Hrs)
2.	Engineering Drawing (Common for Group-I (Mechanical Trade Group)) (80Hrs + 80 Hrs)
3.	Employability Skills (Common for all CTS trades) (160Hrs + 80 Hrs)

Learning outcomes, assessment criteria, syllabus and Tool List of Core Skills subjects which is common for a group of trades, provided separately in www.bharatskills.gov.in

LIST OF TOOLS AND EQUIPMENT			
TOOL AND DIE MAKER (PRESS TOOLS, JIGS & FIXTURE) (For batch of 24 Candidates)			
S No.	Name of the Tool & Equipments	Specification	Quantity
A. TRAINEES TOOL KIT			
1.	Steel Rule	150 mm English and Metric combined	25 (24+1) nos.
2.	Engineers Square	100 mm with knife edge	25 (24+1) nos.
3.	Hacksaw frame adjustable with pistol grip	200-300 mm blade	25 (24+1) nos.
4.	Centre punch	100 mm	25 (24+1) nos.
5.	Dot punch	100 mm	25 (24+1) nos.
6.	File flat bastard	300 mm	25 (24+1) nos.
7.	File flat 2nd cut	250 mm	25 (24+1) nos.
8.	Cleaning bench brush		25 (24+1) nos.
9.	File flat safe edge	200 mm	25 (24+1) nos.
10.	Cleaning brush	1"	25 (24+1) nos.
11.	File triangular smooth	150 mm	25 (24+1) nos.
12.	Hammer cross peen	0.5 kg	25 (24+1) nos.
B. TOOLS AND EQUIPMENTS			
13.	Screw driver	150 mm	7 nos.
14.	Screw driver	200 mm	7 nos.
15.	Cleaning brush		7 nos.
16.	Oil can	250 ml	1 no.
17.	File flat smooth	200 mm	7 nos.
18.	File flat second cut with safe edge	200 mm	7 nos.
19.	File half round bastard	300 mm	7 nos.

20.	File half round second cut	250 mm	7 nos.
21.	File triangular bastard	250 mm	7 nos.
22.	File triangular second cut	200 mm	7 nos.
23.	File round bastard	250 mm	7 nos.
24.	File square bastard	300 mm	7 nos.
25.	File square second cut	250 mm	7 nos.
26.	Knife edge file	150 mm	7 nos.
27.	Needle file assorted (12 nos.)	150 mm	7 nos.
28.	File card/ file spatula		7 nos.
29.	Scraper flat	250 mm	7 nos.
30.	Hammer Ball Peen	0.5 kg with handle	7 nos.
31.	Hammer Cross Peen	0.5 kg with handle	7 nos.
32.	Chisel cold flat	18 x 150 mm	10 nos.
33.	Chisel Cross Cut	10 x 3 x 200 mm	7 nos.
34.	Chisel Half Round	10 x 250 mm	7 nos.
35.	Chisel diamond point Chipping guard(Bench stop)	10 x 200 mm	7 nos. 12 nos.
36.	Scribing block universal	300 mm	2 nos.
37.	C.I. Surface plate	300 x 300 mm	2 nos.
38.	Granite Surface plate	600 x 600x80 mm	1 no.
39.	Tap extractor	3 mm to 12 mm x 1.5 mm (easy out)	2 set
40.	Screw extractor sizes	1 to 8	2 set
41.	Taps and dies metric	5 mm to 12 mm complete set in a box	2 sets
42.	Twist Drill with St. Shank	Ø 1 to Ø 12 mm in steps of 0.5 mm	3 set
43.	Twist Drills	Dia 3.2, 4.1, 4.2, 5.2, 6.8, 8.5, 3.8, 4.8, 5.8, 7.7, 9.7, 11.7	2 nos. each

44.	Taper shank drills	Ø 12 mm to Ø 20 mm in steps of 1 mm	1 set
45.	D.E spanners	3-4 , 6-8, 10-12, 13-14, 15-16, 18-19, 20-22, 24-26 (8 spanners)	2 sets
46.	Letter punch	5 mm set	3 set
47.	Number punch	5 mm set	3 set
48.	Drill chuck	12 mm capacity with key	4 no.
49.	Allen key metric	3 to 12 mm set	3 sets
50.	Centre drills	No. 3, 4 & 5	7 each
51.	Parallel hand reamer	6 mm to 12 mm in steps of 2 mm with suitable wrench	2 set
52.	Star dresser		2 nos.
53.	Diamond dresser with holder		2 nos.
54.	Safety goggles (Personal Protective Equipments)		12 nos.
55.	Demagnetizer		1 no.
56.	Snips	200 mm	1 no.
57.	Workbench	150 cm x 80 cm x 75 cm with 150 mm vice (Each bench fitted with 2 vices)	12 nos.
58.	Bench Vice	150 mm	25 nos.
59.	Steel lockers for 20 trainees (Pigeon Cup Board)		2 nos.
60.	Steel cupboard	180 cm x 60 cm x 45 cm	8 nos.
61.	Metal rack	180 cm x 60 cm x 45 cm	1 nos.
62.	Fire extinguisher		2 nos.
63.	Fire buckets with stand		2 nos.
64.	Feeler gauge	0.05 mm to 0.3 mm by 0.05 and 0.4 mm to 1 mm by 0.1 mm (13 leaves)	2 set
65.	Metric Screw pitch gauge-Range	0.4 -6 mm pitch 600 (21 leaves)	2 set

66.	Radius gauge	1 - 3 mm by 0.25 mm and 3.5-7mm by 0.5 mm (34 leaves)	2 no.
67.	Vernier height gauge	Range 300 mm, with 0.02 mm least count	2 no.
68.	Universal vernier caliper-Range	200 mm, with 0.02 mm least count	7 nos.
69.	Dial vernier caliper	0-150 mm, with 0.02 mm least count	2 nos.
70.	Vernier caliper-Range	300 mm Vernier scale 0.02 mm	2 nos.
71.	Vernier bevel protractor-Blade range	150 and 300 mm, dial 1 ⁰ , least count 5 (min.) with head, Acute Angle attachment	1 nos.
72.	Outside micrometer	0-25 mm, with 0.01 mm least count	7 nos.
73.	Outside micrometer	25-50 mm, with 0.01 mm least count	7 nos.
74.	Outside micrometer	50-75mm, with 0.01 mm least count	7 nos.
75.	Combination square sets	300 mm blade with square head, centre head, protractor head	1 set
76.	Telescopic gauge range	8 -150 mm (6 pcs/set)	1 set
77.	Sine bar with stopper plate	150 mm	1 no.
78.	Sine table with magnetic bed	200 mm length	1 no.
79.	Slip Gauge Box (workshop grade)	87 pieces per set	1 set
80.	Gauge block accessories consisting holders, half round jaws, scriber point, centre point, triangular straight edge (14 pcs/set)		1 set
81.	Central square Size	400 x 250 mm blade	1 no.
82.	V-Block-Approx.	32 x 32 x 41 mm with clamping capacity of 25 mm with clamps	2 pairs

83.	V-Block-Approx.	65x65x80 mm with clamping capacity of 50 mm with clamps	1 pair
84.	Magnetic V-Block	100x100x125 mm	2 pairs
85.	Angle plate	150 x 150 x 200 mm	2 no.
86.	Angle plate-adjustable	250x250x300 mm	1no.
87.	Inside micrometer Range	50-63 mm with std extension rods up to 200mm	1 set
88.	Depth micrometer	Range 0-25 mm, accuracy 0.01 mm with std set of extension rods.	1set
89.	Magnetic stand with magnetic base	60 x 47.5 mm and with universal swivel clamp, dial holding rod (150 mm) scriber	2 nos.
90.	Dial test indicator-Lever type- Range	0-0.8 mm Graduation 0.01mm, reading 0-50-0 with accessories	2 nos.
91.	Dial test indicator Plunger type-Range	0-10 mm , Graduation 0.01 mm, Reading 0-100 with revolution counter	2 nos.
92.	Bore gauge with dial indicator	(1 mm range, 0-0.01 mm graduation)-Range of bore gauge 18-150 mm Range of 7 – 18 mm	1 set
93.	Straight edge-Single beveled-Size	100 mm and 150 mm	7 each*
94.	Tool makers clamp	50 mm & 75 mm	7 nos. each
95.	C clamp	50 mm & 75 mm	2 nos. each
96.	Pin Gauge set		1 set
C. TOOLS & EQUIPMENT OF ELECTRICAL & SENSORS			
i) Electrical			
97.	Digital Multimeter	0 – 400 Volt	2 no.
98.	Variable Resistance Box, Resistors	With 220Ω, 150Ω, 1kΩ, 33Ω,	1 each

		100Ω, 1.2Ω	
99.	9V DC Battery With Cap		1 no.
100.	Dual Power Supply	(230V, 50Hz, Fuse-800mA)	1 no.
101.	Solder Iron, Solder Lead, PCB Board (Groove Board), Solder Wick	(350V)	1 set
102.	Inductor	(400 Turns, 200 Turns, 600 Turns, 1200 Turns) , I-Core , E-Core, U-Core, Laminated Core	1 each
103.	Relay, LED	(5V)	1 no.
104.	Function Generator	(230V, 50Hz, Watts-12VA, Fuse-150mA)	1 no.
105.	Bread Board		1 no.
106.	Synchronous Motor, Capacitor For Synchronous Motor	(240V, 60rpm), (0.8mf ± 5% 450 VAC)	1 no.
107.	Power Chord, Connecting Probes, Single Strand & Multi strand Wires		As required
ii) Sensors			
108.	Power Supply	(0-30V DC, 3A)	1 no.
109.	Sensor Kit		1 set
	i. Mounting Plate		
	ii. Power Distribution Box	(24V DC, 4A)	
	iii. Counter Box	(10-30V DC/0.05A)	
	iv. Indication Box	(24V Dc)	
	v. Material Box		
	vi. Inductive Sensor	(10-30 V DC, PNP, NO, 5mm (Range))	
	vii. Capacitive Sensor	(10-30 V Dc, PNP, NO, 2-8mm(Range))	
	viii. Magnetic Sensor	(10-60 V DC , PNP, NO, 60mm (Range))	
ix. Ultrasonic Sensor	(20-30 V DC, PNP, NO, 80-300mm(Range))		

	x. Connecting Wires		
	xi. Motor With Control Unit	(24V DC,1A)	
D. CUTTING TOOLS			
110.	Side and face milling cutter	Ø 100 x 10 X Ø 27 mm	2 nos.
111.	Side and face cutter	Ø 80 x 10 X Ø 27 mm	2 nos.
112.	Cylindrical milling cutter	Ø 63 x 70 x Ø 27 mm	2 nos.
113.	Slitting Saw cutter	Ø 75 x 4 X Ø 27 mm	2 nos.
114.	Slitting Saw cutter	Ø 100 x 6 X Ø 27 mm	2 nos.
115.	Single angle cutter	Ø 75 x 16 x Ø 27mm – 60 ⁰	2 nos.
116.	Dovetail cutter	Dia 20 X 8 mm shank x 60 ⁰	2 nos.
117.	Single angle cutter	Ø 75 x 20 x Ø 27 – 45 ⁰	2 nos.
118.	Equal angle cutter	Ø75x 30 x Ø 27 - 90 ⁰	2 nos.
119.	Shell End Mill	Ø 50 x 36 x Ø 22 (preferably inserted tip type)	2 nos.
120.	Shell End Mill	Ø 75 mm x 50 x Ø 22 (preferably inserted tip type)	2 nos.
121.	Parallel shank end mills	Ø6, Ø10 and Ø 16 are (double fluted), Ø 20 mm & Ø 25mm (four fluted)	4 nos. each
122.	T slot cutter with parallel shank	Ø 17.5 x 8 mm width x dia. of shank 8 mm	2 nos.
123.	Concave Milling cutter	Ø 63 x 6 radius/10 radius x Ø 27 mm	1 no. each
124.	Convex Milling cutter	Ø 63 x 6 radius / 10 radius x Ø 27 mm	1 no. each
125.	Disc type form milling cutter	(involute form -2 module, 20° pressure angle) (for gear cutting)	1 set
126.	Tool holder (straight) to suit	6, 8 mm sq. bit size	2 nos. each
127.	Parting tool holders to suit	3 and 4 mm thick tool blade.	2 nos.
128.	Boring bars with holders	to accommodate 4, 6 and 8 mm HSS tool bits	3 each

129.	Knurling tool (straight & diamond)		2 nos. each
E. GENERAL MACHINERY & INSTALLATION:			
130.	Sensitive drilling machine	capacity 1 to 13mm Motorized –with drill chuck and key etc.	1 no.
131.	Pillar/column type Drilling machine	25 mm capacity-motorized with drill chuck, key etc	1 no.
132.	Radial Drill machine to drill up to	32 mm diameter.	1 no.
133.	Power hacksaw machine to accommodate	21” or more length blade.	1no.
134.	Double ended Pedestal Grinder with	178 mm wheels(one fine and one rough wheel)	1 no.
135.	SS and SC centre lathe (all geared) with	centre height 150 mm and centre distance 1000 mm along with 3 jaws, 4 jaw chuck, auto feed system, taper turning attachment, Coolant pump, safety guard and machine light arrangement.	3 nos.
136.	Shearing machine (lever type)hand operated complete with	300 mm blade length	1 no.
137.	<i>Arc and gas welding and cutting equipment (Not required if Welding Trade is available in the Institute)</i>		
	(i) Transformer welding set 300 amps- continuous welding current with all accessories and electrode holder		1 no.
	(ii) Welding cable to carry 400 amps 50 meter with flexible rubber cover		1 set
	(iii) Lugs for cable		4 nos.
	(iv) Earth clamps		2 nos.
	(v) Arc welding table (all metal top)		1 set
	(vi) Oxy-acetylene gas welding set- equipment with hoses, regulator and other accessories		1 no.

	(vii) Gas welding table with positioner		1 set
	(viii) Welding torch tips of different sizes		4 nos.
	(ix) Gas lighter		1 no.
	(x) Trolley for gas cylinders		1 no.
	(xi) Chipping hammer		1 no.
	(xii) Gloves (Leather)		1 pair
	(xiii) Leather apron		1 no.
	(xiv) Welding torches 5 to 10 nozzles		1 set
	(xv) Spindle key for cylinder valve		1 no.
	(xvi) Welding goggles		2 pair
	(xvii) Welding helmets with coloured glass		10 sets
	(xviii) Tip cleaner		2 nos.
138.	Universal Milling Machine	<p>Longitudinal traverse 700 - 800 mm</p> <p>Cross traverse 250 - 400 mm</p> <p>Vertical traverse 200 - 350 mm</p> <p>Swivel of table on either side 45°</p> <p>Speed range rpm 30 to 1800</p> <p>With universal dividing head, circular table, long arbors, slab arbor, slotting attachment, vertical indexing head, etc.</p>	1 no.

139.	Horizontal and Vertical milling machine	<p>Table</p> <p>Length x width 1350x310 mm</p> <p>Longitudinal traverse 700 - 800 mm</p> <p>Cross traverse 200 - 265 mm</p> <p>Vertical traverse 300 - 400 mm</p> <p>Speed range rpm 20 to 1800</p>	1 no.
140.	Hydraulic Surface Grinding Machine	<p>Table</p> <p>Clamping area 600 x 178 mm (approximate)</p> <p>Grinding area 400 x 200 mm (approximate)</p> <p>Distance table-centre of spindle 400 - 500 mm (approximate)</p> <p>Table speed 1-25 m/min.</p> <p>With standard accessories like dust extractor with water separator, balancing device, table-mounted Radius-tangent wheel dresser, wheel flanges, etc.</p>	1 no.
141.	Tool & Cutter Grinder	<p>Largest diameter of cutter that can be ground 10-100 mm</p> <p>Max. admit between centers 230 mm</p> <p>Max. length of cutting edges ground 120 mm</p> <p>With standard equipment like adaptor bushes, cutter head holder assembly, adaptors,</p>	1 no.

		extension spindle, flanges from grinding wheel, etc.	
142.	Universal cylindrical Grinding Machine	Max. dia ground (effective) 250 mm Max. grinding length 300 mm Height of centre 130 mm Max. distance between centers 340 mm With special accessories like face plate, steady, radius and face dressers, hand feed attachment etc.	1no.
143.	Muffle Furnace	Heating Chamber 300 x 300 x 450 mm for 10500 C Quenching tank- approx. 600 x 600 mm/ approx Dia 600mm x 600mm ht	1no.
144.	Rockwell Hardness Testing Machine with standard accessories		1 no.
145.	Spark erosion EDM/WEDM with standard accessories		1 no.
146.	Polishing kit		1 no.
147.	Multimedia CNC teach ware and simulation software		2 nos.
148.	Desktop computers with necessary furniture	CPU: 32/64 Bit i3/i5/i7 or latest processor, Speed: 3 GHz or Higher. RAM:-4 GB DDR-III or Higher, Wi-Fi Enabled. Network Card: Integrated Gigabit Ethernet, with USB Mouse, USB Keyboard and Monitor (Min. 17 Inch.) Licensed Operating System and Antivirus compatible with trade related software.	As per Annex-A

149.	CAD/CAM software		
150.	CNC milling machine/ Vertical machining centre (VMC)	[specification as per Annex-A & A (II)]	As per Annex-A & A (II)
151.	CNC lathe/CNC turn Centre	[specification as per Annex-A & A (I)]	As per Annex-A & A (I)
152.	Co-ordinate measuring machine (optional)		01
153.	Profile projector (optional)		01
154.	Fly press (any model)	Minimum 2 tonne capacity	2 nos.
155.	Power press m/c (mechanical/Hydraulic)	Minimum 5 tonne capacity standard and required optional accessories	1 no.
F. SOFTWARES			
156.	Auto CAD	Latest version	25Licence
157.	Solid Works	Latest Version	25 Licence
NOTE:			
<ol style="list-style-type: none"> 1. No additional items are required to be provided to the batch working in the second and third shift except the items under trainee's toolkit. 2. Institute having centralized computer lab may use the existing infrastructure to impart simulation training. 			

CNC Lab						
Space and Power Requirement						
1	Space Required (in Sq. Meter)	40 (For below 8(4+4) units) 65 (For above 8(4+4) units)				
2	Power Required (in KW)	6 (For below 4(2+2) units) 12.5 (For 4(2+2) & above units)				
CNC Lab Infrastructure						
S. N.	Name of Item	Category	Quantity		Unit	Remark
			4 (2+2) units & Above	Below 4 (2+2) Units		
1	CNC turn Centre [specification as per Annex-A (I)]	Machine	1	NIL	No.	Refer Instructions
2	CNC Vertical Machining Centre [specification as per Annex-A (II)]	Machine	1	NIL	No.	Refer Instructions
The above two items can be shared if any of the other trade equipment list includes them and need not be procured separately subject to the condition to share amongst maximum of three trades and nine units.						
3	Multimedia based simulator for CNC technology and interactive CNC part programming software for turning & milling with virtual machine operation and simulation using popular operation control system such as Fanuc, Siemens, etc. (Web-based or licensed based) (12 trainees + 1faculty) With help of this software the trainees should be able to Write, Edit, Verify & Simulate	Software	12	12	users	
4	Desktop Computers compatible to run simulation software with LAN facility	Machine	12	12	No.	
5	Printer - (Laser/ Inkjet)	Machine	1	1	No.	Optional

6	Air Conditioner - Split - 2.0 Ton	Machine			No.	As required
7	UPS					As required
Instructions						
a)	<p>For units less than 4(2+2), ITI can enter into MoU with Facilitator who will provide the Training to Trainees admitted and undergoing training in above Trades.</p> <p>The Facilitator should be Government ITI, Engineering/ Polytechnic College, Recognized Training Institute, Industry, Private ITI (Facilitators are arranged in descending preference order). The Facilitator should have all the above training infrastructure. (Including CNC Machines and Multimedia software for CNC). If any of the facility is not available with facilitator then the same should be provided in the ITI. The facilities of CNC should be made available to ITI trainees at the time of examination. This clause should be part of MoU to be signed. The training provider must be within the range of 15 Km or within city whichever is less.</p>					
b)	<p>NOTE: - "It is on the discretion of the ITI that it may procure CNC simulation software with extra features in addition to the specification defined against CNC simulator".</p>					

Detailed specification for CNC Lathe			
1.	MACHINE CAPACITY	Units	Size
a	Max. load on Chuck	Kg	Maximum 40
b	Machine weight nett	kg	1500 or higher
2.	SPINDLE		
a	Maximum spindle speed	RPM	4000 or higher
b	Type of drive	AC servo spindle motor (digital)	
c	Front Bearing Dia. (ID)	mm	60 or higher
3.	AXES		
a	X - axis Travel	mm	200 or higher
b	Z - axis Travel	mm	290 or higher
c	Rapid traverse - X	m/min	10/15 or higher
d	Minimum programmable command- X/ Z	mm	0.001
e	Programmable feed range - X, Z axes	mm/min	10 - 10000
f	Type of drive	AC servo motor	
g	Motor Torque - X axes	Nm	3 or higher
h	Motor torque - Z axis	Nm	6 or higher with brake
5.	ACCURACY as per ISO 230-2		
a	Positioning accuracy for X,Y & Z axes	mm	0.012
b	Repeatability for X,Y & Z axes	mm	±0.007
6.	CNC SYSTEM		
a	Control System	FANUC/Siemens	
b	Machine control panel	Feed rate, spindle speed override knob	
c	MPG (Manual pulse generator)	On machine operator panel	
d	CNC Features	Tool Offsets MDI	
7.	COOLANT/LUBRICATION		
a	Coolant tank Capacity	Litres	100 or higher
b	Coolant pump motor	kW	0.25
c	Coolant pump output	lpm	20 or higher
8.	POWER SOURCE		
a	Mains supply (± 10 %)		415 V, 3 Ph., 50Hz
b	Total connected load requirement		Approx. 15 kVA
9.	STANDARD EQUIPMENT		
a	Voltage Stabilizer	15 kVA	
b	Backup CD for PLC Ladder Logic	1 no.	
c	Machine lightning	1 no.	
d	Levelling pads and jacking screws	4 nos.	
e	Operation manual	1 no.	
f	Maintenance manual	1 no.	

g	Installation kit	1 no.				
h	Maintenance tool kit	1 no.				
10.	MAKES OF CRITICAL COMPONENTS					
a	LM Guideways	HIWIN/THK/PMI/STAR				
b	Ball Screws	HIWIN/THK/TSUBAKI/PMI/STAR/HMT/NSK				
c	Spindle Bearings	RHP/NSK/FAG/SKF/NRB				
d	Stabilizer	NEEL/SE RVOMAX/CONSUL/FARMAX				
e	Lubrication	CENLUBE/DROPCO				
f	Coolant Pump	RAJAMANE/GRU NDFOS				
11.	Cutting Tools & Tool Holders (for BT30 or BT40 as per machine supplied)					
S No.	Item	Quantity		Inserts	Quantity	
		1 year	3 years		1 year	3yrs
a.	OD turning tool	2	4	Suitable inserts	5 sets	15
b.	OD grooving tool	2	4	Suitable inserts	5 sets	15
c.	Thread cutting tool	2	4		20	60
d.	ID turning tool	2	4		20	60
e.	ID threading tool	2	4	Suitable inserts	10	30
f.	C spanner for tightening tools in holder	1	2			
g.	Magnetic dial stand	1	2			
h.	Mallet	2	4			
i.	Tap wrench	1	2			
j.	Hands tools set (spanners, Allen keys, etc.)	1 box				
k.	T Nuts, Strap clamps, Clamping Nuts and studs	1 set				
l.	Hands tools set (spanners, Allen keys, etc.,)	1 box				
m.	T Nuts, Strap clamps, Clamping Nuts and studs	1 set				

ANNEXURE-A (II)

Detailed specification for CNC Vertical Machining Centre			
1.	MACHINE CAPACITY	Units	Size
a	Table size	mm	500x250 or higher
b	Max. load on table	Kg	150 or higher
c	T slot dimension (N x W x P)	mm	3 x 14 x 100 or higher
d	Table height from floor	mm	800 ~ 900
e	Cast Iron grade for bed and saddle	Grade 25 or equivalent	

f	Machine net weight	kg	1500 or higher
2.	SPINDLE		
a	Spindle nose	BT30 / BT40	
b	Minimum distance (spindle nose to table)	mm	100 - 150
d	Maximum spindle speed	RPM	6000 or higher
e	Spindle power, continuous	kW	3.7 or higher
f	Type of drive	AC servo spindle motor (digital)	
g	Spindle bearing class	P4	
h	Front Bearing Dia. (ID)	mm	50 or higher
3.	AXES		
a	X - axis Travel	mm	300 or higher
b	Y - axis Travel	mm	250 or higher
c	Z - axis Travel	mm	250 or higher
d	Rapid traverse - X/Y/Z	m/min	20/20/20 or higher
e	Minimum programmable command-X/Y/ Z	mm	0.001
f	Programmable feed range - X, Y & Z axes	mm/min	10 - 10000
g	Type of drive	AC servo motor	
h	Motor Torque - X & Y axes	Nm	3 or higher
i	Motor torque - Z axis	Nm	6 or higher with brake
j	Ball screw - X, Y & Z axes (diameter x pitch)	mm	25 x 10 or higher
k	Ball screw finish - X, Y & Z axes	Ground and hardened	
l	Ball screw class - X, Y & Z axes	Pre-loaded with C3 or better	
m	Guideways - X, Y & Z axes	Antifriction linear motion guideway	
n	Guideways size - X, Y & Z axes	mm	25 or higher
o	Guideway precision - X, Y, & Z axes	P Class	
4.	AUTOMATIC TOOL CHANGER		
a	Number of tool pockets	Nos	8 or higher
b	Max tool diameter	mm	80 or higher
c	Tool selection	Bi-directional	
d	Tool shank type	BT30 / BT40	
e	Tool weight max	kg	2.5 for BT30 / 6 for BT40
f	Tool length max	mm	100 ~150 for BT30 / 150~200 for BT40
g	Tool change time (chip to chip)	sec	5 or lower
h	Tool clamp & unclamp	Disc Spring & Hydro-Pneumatic	
5.	ACCURACY as per ISO 230-2		
a	Positioning accuracy for X,Y & Z axes	mm	0.012
b	Repeatability for X,Y & Z axes	mm	±0.007
c	Geometrical Alignment	ISO 10791-Part 1	

d	Accuracy of finish test piece		ISO 10791-Part 7
6.	CNC SYSTEM		
a	Control System	FANUC/Siemens	
b	Motors & Drives	Compatible with CNC controllers as mentioned above	
c	System resolution	0.001 mm	
d	Tool number display	On machine operator panel	
e	Machine control panel	Feed rate, spindle speed override knob	
f	MPG (Manual pulse generator)	On machine operator panel	
g	CNC Features	Graphic Simulation, Programming help, Tool Offsets MDI,	
		Absolute/Incremental Positioning, Pitch error compensation	
7.	COOLANT/LUBRICATION		
a	Coolant tank Capacity	Litres	100 or higher
b	Coolant pump motor	kW	0.37
c	Coolant pump output	lpm	20 or higher
d	Lubrication type		Automatic centralized lubrication
e	Lubrication tank capacity	Litres	3 or higher
8.	AIR COMPRESSOR FOR TOOL UNCLAMP		
a	Compressor Type		Screw type with dryer, filter & air receiver
b	Tank capacity	litres	200 or higher
c	Air Flow	CFM	10 or higher
d	Pressure	bar	7 max.
9.	POWER SOURCE		
a	Mains supply ($\pm 10\%$)		415 V, 3 Ph., 50Hz
b	Total connected load requirement		Approx. 15 kVA
10.	STANDARD EQUIPMENT		
a	Voltage Stabilizer	15 kVA	
b	Air conditioning unit for electrical cabinet	As required	
c	Backup CD for PLC Ladder Logic	1 no.	
d	Machine lightning	1 no.	
e	Levelling pads and jacking screws	4 nos.	
f	Operation manual	1 no.	
g	Maintenance manual	1 no.	
h	Installation kit	1 no.	
i	Maintenance tool kit	1 no.	
j	6 rack tool trolley (Size 25"x22"x45") with lock	1 no.	

h	Machine guarding with safety compliance	1 no.				
11.	MAKES OF CRITICAL COMPONENTS					
a	LM Guideways	HIWIN/THK/PMI/STAR				
b	Ball Screws	HIWIN/THK/TSUBAKI/PMI/STAR/HMT/NSK				
c	Spindle Bearings	RHP/NSK/FAG/SKF/NRB				
d	ATC	PRAGATI/GIFU				
e	Panel AC	WERNER FINLEY/RITTAL/LEXTECNOID				
f	Stabilizer	NEEL/SE RVOMAX/CONSUL/FARMAX				
g	Lubrication	CENLUBE/DROPSCO				
h	Coolant Pump	RAJAMANE/GRU NDFOS				
i	Cutting tools and holders	SANDVIK/TAEGUTEC/KEN NAMETAL/SECO/MITSUBISHI				
j	Air compressor (capacity:6 kg/cm ² - 300 lpm min.)	GODREJ/ELGI/KAESER/ATLASCOPCO				
12.	Cutting Tools & Tool Holders (for BT30 or BT40 as per machine supplied)					
S No.	Item	Quantity		Inserts	Quantity	
		1 year	3 years		1 year	3yrs
a.	Face mill 45 degree 63 mm., insert type	2	4	Suitable inserts	5 sets	15
b.	Face mill square shoulder 50 mm., insert type	2	4	Suitable inserts	5 sets	15
c.	Twist drill HSS straight shank 6, 6.7, 8.5, 9.7	2	4		20	60
d.	Spot drill Carbide, dia. 8 mm X 90°	2	4		20	60
e.	Drill insert type - 16 mm	2	4	Suitable inserts	10	30
f.	Solid carbide Twist drill straight shank - 8 mm	2	4			
g.	Solid carbide End mill straight shank - 10, 12 mm dia.	2	4			
h.	End mill insert type straight shank - 16 mm dia.	2	4	Suitable inserts	10	30
i.	Machine Taps HSS - M8, M10	2	4		10	30
j.	Solid carbide Reamer straight shank - 10 mm	2	4		10	30
k.	Finish boring bar dia. 20 to 25 mm	1	3	Suitable inserts	10	30
l.	Holder for face mills (Adapter)	2	4		20	60
m.	Collets for above drills, reamers, end mills	2 sets	4 sets			
n.	Collet holder suitable for collets	4	4			
o.	Side lock holder for 16 mm insert drill	1	2			

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p.	Machine vice 0-150 mm range - Mechanical type	1	1			
q.	C spanner for tightening tools in holder	1	2			
r.	Magnetic dial stand	1	2			
s.	Mallet	2	4			
t.	Tap wrench	1	2			
u.	Hands tools set (spanners, Allen keys, etc.,)	1 box				
v.	T Nuts, Strap clamps, Clamping Nuts and studs	1 set				
w.	Hands tools set (spanners, Allen keys, etc.,)	1 box				
x.	T Nuts, Strap clamps, Clamping Nuts and studs	1 set				

The DGT sincerely acknowledges contributions of the Industries, State Directorates, Trade Experts, Domain Experts, trainers of ITIs, NSTIs, faculties from universities and all others who contributed in revising the curriculum.

Special acknowledgement is extended by DGT to the following expert members who had contributed immensely in this curriculum.

List of Expert members contributed/ participated for finalizing the course curriculum of TDM (Press Tools, Jigs & Fixtures) trade held on 16.05.17 at Govt. ITI- Aundh, Pune			
S No.	Name & Designation Shri/Mr./Ms.	Organization	Remarks
Industry Experts			
1.	Dr. K C Vora, Sr. Dy. Director & Head, Arai Academy	The Automotive Research Association of India, S.No.102, Vetal Hill, Off Paud Road, Kothrud, Pune	Chairman
2.	Jayanta Patra, Sr. Manager	Micromatic Machine Tools (P) Ltd. 240/241,11th Main, 3rd Phase, Peenya Industrial Area, Bangalore	Member
3.	Kashinath M. Patnasetty, Head - Application Support Group	Ace Designers Ltd. Plot No. 7&8, II Phase Peenya Industrial Area, Bangalore	Member
4.	Sunil Khodke, Training Manager	Bobst India Pvt Ltd Pirangut, Mulashi, Pune	Member
5.	Lokesh Kumar, Manager Training Academy	Volkswagen India Pvt Ltd Pune	Member
6.	Shriram Tatyaba Khaire, Executive Engineering	Sulzer India Pvt. Ltd., Kondhapuri, Shirur, Pune	Member
7.	Milind P Desai, Sr. Shift Engineer	Atlas Copco (I) Ltd., Dapodi, Pune	Member
8.	Shrikant Mujumdar, DGM	John Deere India Pvt. Ltd., Pune - Nagar Road, Sanaswadi, Pune	Member
9.	G.D. Rajkumar, Director	GTTI, Coimbatore	Expert
10.	Milind Sanghai, Team Manager	Alfa Laval India Ltd., Dapodi, Pune	Member

11.	Rajesh Menon Unit Manager	Alfa Laval India Ltd., Dapodi, Pune	Member
12.	N K A Madhuubalan, DGM - QC, QA & SMPS	Sandvik Asia Pvt.Ltd., Dapodi, Pune	Member
13.	Irkar Balaji, Sr. Engineer Mfg.	Premium Transmission Ltd., Chinchwad, Pune	Member
14.	Rajendra Shelke, Sr. Engineer Mfg.	Premium Transmission Ltd., Chinchwad, Pune - 19	Member
15.	Bhagirath Kulkarni, Manager Maintenance	Tata Ficosa Auto Sys Ltd., Hinjawadi, Pune	Member
16.	Rohan More, Hr & Admin	Tata Ficosa Auto Sys Ltd., Hinjawadi, Pune	Member
17.	G. Venkateshwaran, TEC Manager- Corporate Responsibility	Cummins India Ltd.	Member
18.	Mahesh Dhokale, Engineer	Tata Toyo Radiator Ltd	Member
19.	Pankaj Gupta DGM- HR & IR	Tata Toyo Radiator Ltd	Member
20.	S K Joshi Head - Business Development	Radheya Machining Ltd Pune- Nagar Road, Sanaswadi, Pune.	Member
21.	A L Kulkarni, DGM Mfg.	Pmt Machines Ltd Pimpri, Pune	Member
22.	S V Karkhanis, DGM Planning	Pmt Machines Ltd Pimpri, Pune	Member
23.	Kiran Shirsath, Asso. Manager M.E.	Burckhardt Compression Pvt. Ltd., Ranjangaon, Pune	Member
24.	Ajay Dhuri, Manager	Tata Motors Ltd Pimpri, Pune	Member
25.	Arnold Cyril Martin, DGM	Godrej & Boyce Mfg Co Ltd., Mumbai	Member
26.	Ravindra L. More	Mahindra CIE Automotive Ind. Ltd. Ursc-Pune	Member
27.	Kushagra P. Patel	NRB Bearings Ltd., Chiklthana Aurangabad	Member
28.	M. M. Kulkarni, Sr. Manager - Tool room	NRB Bearings Ltd., Chiklthana Aurangabad	Member
DGT & Training Institute			
29.	Nirmalya Nath, Asst. Director of Trg.	CSTARI, Kolkata	Member cum Co-coordinator
30.	P K Vijayan, Sr Manager Training	Gedee Technical Training Institute, 734 Avinashi Road,	Member

Tool & Die Maker (Press Tools, Jigs & Fixtures)

		Coimbatore	
31.	Rasal G.S., Instructor	ITI Aundh, Pune	Member
32.	T.P. Ramchandran, Sr. Counselor	GTTI, Coimbatore	Member
33.	Kutte R.J., Instructor	ITI Aundh Pune	Member
34.	Saroj Kumar Mondal, Ex T.O.	MSME Tool Room, Kolkata	Expert
35.	Debrabrata Mondal, V.I.	ATI Kolkata	Expert

ABBREVIATIONS

CTS	Craftsmen Training Scheme
ATS	Apprenticeship Training Scheme
CITS	Craft Instructor Training Scheme
DGT	Directorate General of Training
MSDE	Ministry of Skill Development and Entrepreneurship
NTC	National Trade Certificate
NAC	National Apprenticeship Certificate
NCIC	National Craft Instructor Certificate
LD	Locomotor Disability
CP	Cerebral Palsy
MD	Multiple Disabilities
LV	Low Vision
HH	Hard of Hearing
ID	Intellectual Disabilities
LC	Leprosy Cured
SLD	Specific Learning Disabilities
DW	Dwarfism
MI	Mental Illness
AA	Acid Attack
PwD	Person with disabilities

