

ELECTRICIAN

COMPETENCY BASED CURRICULUM

(Duration: 2 Yrs.)

APPRENTICESHIP TRAINING SCHEME (ATS)

NSQF LEVEL- 5



कौशल भारत - कशल भारत

SECTOR – ELECTRICAL (INCLUDING NEW AND RENWEABLE ENERGY)



GOVERNMENT OF INDIA
MINISTRY OF SKILL DEVELOPMENT & ENTREPRENEURSHIP
DIRECTORATE GENERAL OF TRAINING

Electrician

ELECTRICIAN

(Revised in 2018)

APPRENTICESHIP TRAINING SCHEME (ATS)



Skill India
कौशल भारत - कुशल भारत

Developed By

Ministry of Skill Development and Entrepreneurship
Directorate General of Training
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1. Bosch Ltd, Bangalore
2. Saint Gobain India Pvt Ltd, Chennai
3. Saint Gobain Grindwell Norton Ltd, Bangalore
4. CPWD -Electrical, Bangalore

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1.1 Apprenticeship Training Scheme under Apprentice Act 1961

The Apprentices Act, 1961 was enacted with the objective of regulating the programme of training of apprentices in the industry by utilizing the facilities available therein for imparting on-the-job training. The Act makes it obligatory for employers in specified industries to engage apprentices in designated trades to impart Apprenticeship Training on the job in industry to school leavers and person having National Trade Certificate(ITI pass-outs) issued by National Council for Vocational Training (NCVT) to develop skilled manpower for the industry. There are four categories of apprentices namely; **trade apprentice, graduate, technician and technician (vocational) apprentices.**

Qualifications and period of apprenticeship training of **trade apprentices** vary from trade to trade. The apprenticeship training for trade apprentices consists of basic training followed by practical training. At the end of the training, the apprentices are required to appear in a trade test conducted by NCVT and those successful in the trade tests are awarded the National Apprenticeship Certificate.

The period of apprenticeship training for graduate (engineers), technician (diploma holders and technician (vocational) apprentices is one year. Certificates are awarded on completion of training by the Department of Education, Ministry of Human Resource Development.

1.2 Changes in Industrial Scenario

Recently we have seen huge changes in the Indian industry. The Indian Industry registered an impressive growth during the last decade and half. The number of industries in India have increased manifold in the last fifteen years especially in services and manufacturing sectors. It has been realized that India would become a prosperous and a modern state by raising skill levels, including by engaging a larger proportion of apprentices, will be critical to success; as will stronger collaboration between industry and the trainees to ensure the supply of skilled workforce and drive development through employment. Various initiatives to build up an adequate infrastructure for rapid industrialization and improve the industrial scenario in India have been taken.

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1.3 Reformation

The Apprentices Act, 1961 has been amended and brought into effect from 22nd December, 2014 to make it more responsive to industry and youth. Key amendments are as given below:

- Prescription of number of apprentices to be engaged at establishment level instead of trade-wise.
- Establishment can also engage apprentices in optional trades which are not designated, with the discretion of entry level qualification and syllabus.
- Scope has been extended also to non-engineering occupations.
- Establishments have been permitted to outsource basic training in an institute of their choice.
- The burden of compliance on industry has been reduced significantly.



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2.1 GENERAL

Directorate General of Training (DGT) under Ministry of Skill Development & Entrepreneurship offers range of vocational training courses catering to the need of different sectors of economy/ Labour market. The vocational training programmes are delivered under aegis of National Council of Vocational Training (NCVT). Craftsman Training Scheme (CTS) and Apprenticeship Training Scheme (ATS) are two pioneer programmes of NCVT for propagating vocational training.

Electrician trade under ATS is one of the most popular courses delivered nationwide through different industries. The course is of two years (02 Blocks) duration. It mainly consists of Domain area and Core area. In the Domain area Trade Theory & Practical impart professional - skills and knowledge, while Core area - Workshop Calculation and science, Engineering Drawing and Employability Skills imparts requisite core skills & knowledge and life skills. After passing out the training programme, the trainee is being awarded National Apprenticeship Certificate (NAC) by NCVT having worldwide recognition.

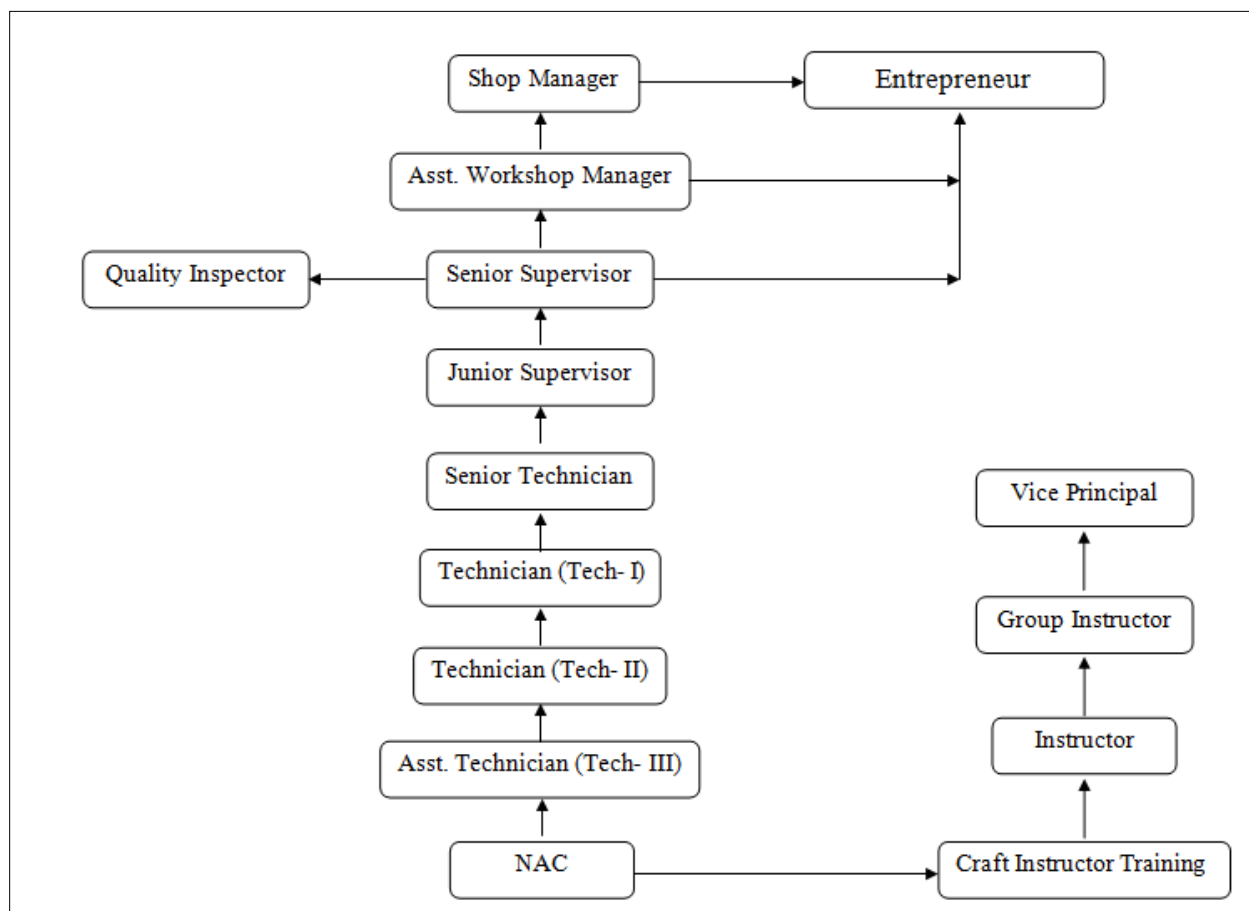
Broadly candidates need to demonstrate that they are able to:

- Read & interpret technical parameters/document, plan and organize work processes, identify necessary materials and tools;
- Perform task with due consideration to safety rules, accident prevention regulations and environmental protection stipulations;
- Apply professional skill, knowledge, core skills & employability skills while performing jobs and solve problem during execution.
- Check the job/ assembly as per drawing for functioning identify and rectify errors in job/ assembly.
- Document the technical parameters related to the task undertaken.
- Observe safety in Electrical Works. Provide First Aid for Electrical accidents.
- Operate and maintain Electrical Power Distribution System of an installation.
- Provide Electrical connections and power supply to all appliances, machines etc.
- Trouble shoot, repair and maintain all electrical fittings, accessories and appliances.
- Trouble shoot, repair and maintain equipments of a Electrical substation
- Install earth stations, measure & improve earth resistance, & maintain.
- Control panel: Assembling & wiring, Trouble shoot problems in controls & repair them
- Operation & maintenance of Solar cells and Non conventional energy generation system

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2.2 CAREER PROGRESSION PATHWAYS:

- Can join Crafts Instructor Training Scheme (CITS) in the trade for becoming instructor in ITIs.
- Indicative pathways for vertical mobility.



2.3 COURSE STRUCTURE:

Table below depicts the distribution of training hours across various course elements during a period of two years (*Basic Training and On-Job Training*): -

Total training duration details: -

Time (in months)	1-3	4-12	13-15	16-24
Basic Training	Block – I	-----	Block – II	-----
Practical Training (On - job training)	----	Block – I	-----	Block – II

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A. Basic Training

For 02 yrs. course (Engg.) :- (Total 06 months: 03 months in 1st yr. + 03 months in 2nd yr.)

For 01 yr. course (Engg.) :- (Total 03 months: 03 months in 1st yr.)

Sl. No.	Course Element	Total Notional Training Hours	
		For 02 Yrs. course	For 01 Yr. course
1.	Professional Skill (Trade Practical)	550	275
2.	Professional Knowledge (Trade Theory)	240	120
3.	Workshop Calculation & Science	40	20
4.	Engineering Drawing	60	30
5.	Employability Skills	110	55
	Total (Including internal assessment)	1000	500

B. On-Job Training:-

For 02 yrs. Course (Engg.):- (Total 18 months: 09 months in 1st yr. + 09 months in 2nd yr.)

Notional Training Hours for On-Job Training: 3120 Hrs.

For 01 yr. course (Engg.):- (Total 12 months)

Notional Training Hours for On-Job Training: 2080 Hrs.

C. Total training hours:-

Duration	Basic Training	On-Job Training	Total
For 02 yrs. course (Engg.)	1000 hrs.	3120 hrs.	4120 hrs.
For 01 yr. course (Engg.)	500 hrs.	2080 hrs.	2580 hrs.

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2.4 ASSESSMENT & CERTIFICATION:

The trainee will be tested for his skill, knowledge and attitude during the period of course and at the end of the training programme as notified by Govt of India from time to time. The Employability skills will be tested in first two semesters only.

a) The **Internal assessment** during the period of training will be done by **Formative assessment method** by testing for assessment criteria listed against learning outcomes. The training institute have to maintain individual *trainee portfolio* as detailed in assessment guideline (section-2.4.2). The marks of internal assessment will be as per the template (Annexure – II).

b) The final assessment will be in the form of summative assessment method. The All India Trade Test for awarding NAC will be conducted by NCVT on completion of course as per guideline of Govt of India. The pattern and marking structure is being notified by govt of India from time to time. **The learning outcome and assessment criteria will be basis for setting question papers for final assessment. The examiner during final examination will also check individual trainee's profile as detailed in assessment guideline (section-2.4.2) before giving marks for practical examination.**

2.4.1 PASS REGULATION

The minimum pass percent for Practical is 60% & minimum pass percent for Theory subjects 40%. The candidate pass in each subject conducted under all India trade test.

2.4.2 ASSESSMENT GUIDELINE

Appropriate arrangements should be made to ensure that there will be no artificial barriers to assessment. The nature of special needs should be taken into account while undertaking assessment. Due consideration should be given while assessing for team work, avoidance/reduction of scrap/wastage and disposal of scarp/wastage as per procedure, behavioral attitude, sensitivity to environment and regularity in training. The sensitivity towards OSHE and self-learning attitude are to be considered while assessing competency.

Assessment will be evidence based comprising the following:

- Job carried out in labs/workshop
- Record book/ daily diary
- Answer sheet of assessment
- Viva-voce
- Progress chart
- Attendance and punctuality
- Assignment
- Project work

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Evidences of internal assessments are to be preserved until forthcoming semester examination for audit and verification by examination body. The following marking pattern to be adopted while assessing:

Performance Level	Evidence
(a) Weight age in the range of 60 -75% to be allotted during assessment	
<p>For performance in this grade, the candidate with occasional guidance and showing due regard for safety procedures and practices, has produced work which demonstrates attainment of an acceptable standard of craftsmanship.</p>	<ul style="list-style-type: none"> • Demonstration of good skill in the use of hand tools, machine tools and workshop equipment • Below 70% tolerance dimension/accuracy achieved while undertaking different work with those demanded by the component/job/set standards. • A fairly good level of neatness and consistency in the finish • Occasional support in completing the project/job.
(b)Weight age in the range of above75% - 90% to be allotted during assessment	
<p>For this grade, the candidate, with little guidance and showing due regard for safety procedures and practices, has produced work which demonstrates attainment of a reasonable standard of craftsmanship.</p>	<ul style="list-style-type: none"> • Good skill levels in the use of hand tools, machine tools and workshop equipment • 70-80% tolerance dimension/accuracy achieved while undertaking different work with those demanded by the component/job/set standards. • A good level of neatness and consistency in the finish • Little support in completing the project/job
(c) Weight age in the range of above 90% to be allotted during assessment	
<p>For performance in this grade, the candidate, with minimal or no support in organization and execution and with due regard for safety procedures and practices, has produced work which demonstrates attainment of a high standard of craftsmanship.</p>	<ul style="list-style-type: none"> • High skill levels in the use of hand tools, machine tools and workshop equipment • Above 80% tolerance dimension/accuracy achieved while undertaking different work with those demanded by the component/job/set standards. • A high level of neatness and consistency in the finish. • Minimal or no support in completing the project.

Brief description of Job roles:

Electrician General installs, maintains and repairs electrical machinery equipment and fittings in factories, workshops power house, business and residential premises etc., Studies drawings and other specifications to determine electrical circuit, installation details, etc. Positions and installs electrical motors, transformers, switchgears. Switchboards, Microphones, loud-speakers and other electrical equipment, fittings and lighting fixtures. Makes connections and solders terminals. Test electrical installations and equipment and locates faults using megger, test lamps etc. Repairs or replaces defective wiring, burnt out fuses and defective parts and keeps fittings and fixtures in working order. May do armature winding, draw wires and cables and do simple cable jointing. May operate, attend and maintain electrical motors, pumps etc.

Electrical Fitter fits and assembles electrical machinery and equipment such as motors, transformers, generators, switchgears, fans etc., Studies drawings and wiring diagrams of fittings, wiring and assemblies to be made. Collects prefabricated electrical and mechanical components according to drawing and wiring diagrams and Check them with gauges, meggar etc, to ensure proper function and accuracy. Fits mechanical components, resistance, insulators, etc., as per specifications, doing supplementary tooling where necessary. Follows wiring diagrams, makes electrical connections and solders points as specified. Check for continuity, resistance, circuit shorting, leakage, earthing, etc, at each stage of assembly using meggar, ammeter, voltmeter and other appliances and ensures stipulated performance of both mechanical and electrical components filled in assembly. Erects various equipments such as bus bars, panel boards, electrical posts, fuse boxes switch gears, meters, relays etc, using non-conductors, insulation hoisting equipment as necessary for receipt and distribution of electrical current to feeder lines. Installs motors, generators, transformer etc, as per drawings using lifting and hoisting equipment as necessary, does prescribed electrical wiring, and connects to supply line. Locates faults in case of breakdown and replaces blown out fuse, burnt coils, switches, conductors etc, as required. Check, dismantles, repairs and overhauls electrical units periodically or as required according to scheduled procedure. May test coils. May specialise in repairs of particular equipment manufacturing, installation or power house work and be designated accordingly.

Reference NCO-2015:

- (i) 7411.0100 - **Electrician General**
- (ii) 7412.0200 - **Electrical Fitter**

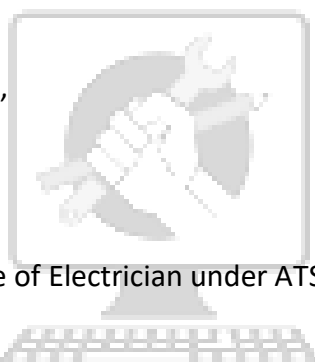
NSQF level for Electrician trade under ATS: **Level 5**

As per notification issued by Govt. of India dated- 27.12.2013 on National Skill Qualification Framework total 10 (Ten) Levels are defined.

Each level of the NSQF is associated with a set of descriptors made up of five outcome statements, which describe in general terms, the minimum knowledge, skills and attributes that a learner needs to acquire in order to be certified for that level.

Each level of the NSQF is described by a statement of learning outcomes in five domains, known as level descriptors. These five domains are:

- a. Process
- b. professional knowledge,
- c. professional skill,
- d. core skill and
- e. Responsibility.



The Broad Learning outcome of Electrician under ATS mostly matches with the Level descriptor at Level- 5.

The NSQF level-5 descriptor is given below:-

Level	Process Required	Professional Knowledge	Professional Skill	Core Skill	Responsibility
Level 5	Job that requires well developed skill, with clear choice of procedures in familiar context.	Knowledge of facts, principles, processes and general concepts, in a field of work or study	A range of cognitive and practical skills required to accomplish tasks and solve problem by selecting and applying basic methods, tools, materials and information.	Desired mathematical skill, understanding of social, political and some skill of collecting and organizing information, communication .	Responsibility for own work and Learning and some responsibility for other's works and learning.

Name of the Trade	ELECTRICIAN
NCO-2004	7411.0100 7412.0200
NSQF Level	Level – 5
Duration of Apprenticeship Training (Basic Training + On-Job Training)	Two years (02 Blocks each of one year duration).
Duration of Basic Training	a) Block – I : 3 months b) Block – II : 3 months Total duration of Basic Training: 6 months
Duration of On-Job Training	a) Block – I : 9 months b) Block – II : 9 months Total duration of Practical Training: 18 months
Entry Qualification	Passed 10 th Class with Science and Mathematics under 10+2 system of Education or its equivalent
Selection of Apprentices	The apprentices will be selected as per Apprenticeship Act amended time to time.
Instructors Qualification for Basic Training	As per ITI instructors qualifications as amended time to time for the specific trade.
Infrastructure for Basic Training	As per the related trade of ITI.
Examination	The internal examination/ assessment will be held on completion of each block. Final examination for all subjects will be held at the end of course and same will be conducted by NCVT.
Rebate to Ex-ITI Trainees	01 year
CTS trades eligible for ELECTRICIAN Apprenticeship	1. Electrician

Note:

- Industry may impart training as per above time schedule for different block, however this is not fixed. The industry may adjust the duration of training considering the fact that all the components under the syllabus must be covered. However the flexibility should be given keeping in view that no safety aspects is compromised.
- For imparting Basic Training the industry to tie-up with ITIs having such specific trade and affiliated to NCVT.

6.1 GENERIC LEARNING OUTCOME

The following are minimum broad Common Occupational Skills/ Generic Learning Outcome after completion of the Electrician course of 02 years duration under ATS.

Block I & II:-

1. Recognize & comply safe working practices, environment regulation and housekeeping.
2. Understand and explain different mathematical calculation & science in the field of study including basic electrical. [*Different mathematical calculation & science -Work, Power & Energy, Algebra, Geometry & Mensuration, Trigonometry, Heat & Temperature, Levers & Simple machine, graph, Statistics, Centre of gravity, Power transmission, Pressure*]
3. Interpret specifications, different engineering drawing and apply for different application in the field of work. [*Different engineering drawing-Geometrical construction, Dimensioning, Layout, Method of representation, Symbol, scales, Different Projections, Machined components & different thread forms, Assembly drawing, Sectional views, Estimation of material, Electrical & electronic symbol*]
4. Select and ascertain measuring instrument and measure dimension of components and record data.
5. Explain the concept in productivity, quality tools, and labour welfare legislation and apply such in day to day work to improve productivity & quality.
6. Explain energy conservation, global warming and pollution and contribute in day to day work by optimally using available resources.
7. Explain personnel finance, entrepreneurship and manage/organize related task in day to day work for personal & societal growth.
8. Plan and organize the work related to the occupation.

6.2 SPECIFIC LEARNING OUTCOME

Block – I

1. Practice safety in all electrical works. Provide First Aid against electrical hazards.
2. Prepare different types of documentation as per industrial need by different methods of recording information.
3. Identify & use all hand tools
4. Check the gauges of wire & select suitable wires for the required current rating. Practice wire joints & providing cable glands. Soldering practice
5. Carryout fitting & carpentry jobs
6. Connect & measure voltage, current, resistance power & energy in DC & AC(1ph & 3ph) circuits
7. Electrical wiring: Repair / replace switches, sockets, light points. Provide new points in PVC casing capping & PVC conduits
8. Charging & maintenance of Batteries. Checking specific gravity, voltage etc.

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9. Install pipe & plate earth stations Measure earth resistance, improve the same & maintain earth stations
10. Providing power supply to motors, equipments & appliances. Crimping the lugs, providing cable glands & connections
11. Attending to minor faults in machines, their controls & appliances.
12. Replacing the bulbs, tubes, trouble shooting, repair & maintenance. Wire up in PVC casing & capping.
13. Assisting in operation & maintenance of Transformer substation, circuit breakers, batteries etc.
14. Trouble shooting rectifiers, filters, power supplies, voltage stabilizers, controlled rectifiers. Identifying faulty thyristors in circuits, replacing them
15. Provide light/socket points, for various equipments and appliances
16. Decides the size of cable & provides power supply to machines & equipments, provide earth connections
17. Testing the condition of DC motor Checking power input & output in DC drives. Replacing faulty components

Block – II

18. Observe & practice safety in all electrical works. Practice providing First Aid
19. Control panel: Assembling the control elements & accessories, control & power wiring, testing, bunching. Trouble shoot problems in control & repair them
20. Domestic appliances: Connecting, testing, repairing & maintaining.
21. Diesel Generating set: Operation, operating switch gears, trouble shooting & maintenance
22. Testing of underground cables, trouble shooting, Locating faults, open circuit, short circuit & leakage in cables, performing cable joints
23. Lighting system: Trouble shooting, repair & maintenance.
24. Operates & maintains transformer substation & equipments like circuit breakers, batteries.
25. Operates & maintains the power distribution system. Maintenance of power factor.
26. Operates & maintain Air compressor, AC plant, cranes, lifts, hoists.
27. Trouble shoot & repair machine tools
28. Preventive & corrective maintenance of all machine tools
29. Checking power input & output in AC/DC drives. Replacing faulty components
30. Operation & maintenance of Solar cells and Non conventional energy generation system

NOTE: Learning outcomes are reflection of total competencies of a trainee and assessment will be carried out as per assessment criteria.

7. LEARNING OUTCOME WITH ASSESSMENT CRITERIA

GENERIC LEARNING OUTCOME	
LEARNING OUTCOMES	ASSESSMENT CRITERIA
1. Recognize & comply safe working practices, environment regulation and housekeeping.	1. 1. Follow and maintain procedures to achieve a safe working environment in line with occupational health and safety regulations and requirements.
	1. 2. Recognize and report all unsafe situations according to site policy.
	1. 3. Identify and take necessary precautions on fire and safety hazards and report according to site policy and procedures.
	1. 4. Identify, handle and store / dispose off dangerous/unsalvageable goods and substances according to site policy and procedures following safety regulations and requirements.
	1. 5. Identify and observe site policies and procedures in regard to illness or accident.
	1. 6. Identify safety alarms accurately.
	1. 7. Report supervisor/ Competent of authority in the event of accident or sickness of any staff and record accident details correctly according to site accident/injury procedures.
	1. 8. Identify and observe site evacuation procedures according to site policy.
	1. 9. Identify Personal Protective Equipment (PPE) and use the same as per related working environment.
	1. 10. Identify basic first aid and use them under different circumstances.
	1. 11. Identify different fire extinguisher and use the same as per requirement.
	1. 12. Identify environmental pollution & contribute to avoidance of same.
	1. 13. Take opportunities to use energy and materials in an environmentally friendly manner
	1. 14. Avoid waste and dispose waste as per procedure
	1. 15. Recognize different components of 5S and apply the same in the working environment.
2. Understand, explain different mathematical calculation & science in the field of study including basic	2.1 Explain concept of basic science related to the field such as Material science, Mass, weight, density, speed, velocity, heat & temperature, force, motion, pressure, heat treatment, centre of gravity, friction.

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electrical and	
apply in day to day work. <i>[Different mathematical calculation & science -Work, Power & Energy, Algebra, Geometry & Mensuration, Trigonometry, Heat & Temperature, Levers & Simple machine, graph, Statistics, Centre of gravity, Power transmission, Pressure]</i>	2.2 Measure dimensions as per drawing
	2.3 Use scale/ tapes to measure for fitting to specification.
	2.4 Comply given tolerance.
	2.5 Prepare list of appropriate materials by interpreting detail drawings and determine quantities of such materials.
	2.6 Ensure dimensional accuracy of assembly by using different instruments/gauges.
	2.7 Explain basic electricity, insulation & earthing.
3. Interpret specifications, different engineering drawing and apply for different application in the field of work. <i>[Different engineering drawing-Geometrical construction, Dimensioning, Layout, Method of representation, Symbol, scales, Different Projections, Machined components & different thread forms, Assembly drawing, Sectional views, Estimation of material, Electrical & electronic symbol]</i>	3. 1. Read & interpret the information on drawings and apply in executing practical work.
	3. 2. Read & analyse the specification to ascertain the material requirement, tools, and machining /assembly /maintenance parameters.
	3. 3. Encounter drawings with missing/unspecified key information and make own calculations to fill in missing dimension/parameters to carry out the work.
4. Select and ascertain measuring instrument and measure dimension of components and record data.	4.1 Select appropriate measuring instruments such as micrometers, vernier calipers, dial gauge, bevel protector and height gauge (as per tool list).
	4.2 Ascertain the functionality & correctness of the instrument.
	4.3 Measure dimension of the components & record data to analyse the with given drawing/measurement.
5. Explain the concept in productivity, quality tools, and labour welfare legislation and apply such in day to day work to improve productivity	5.1 Explain the concept of productivity and quality tools and apply during execution of job.
	5.2 Understand the basic concept of labour welfare legislation and adhere to responsibilities and remain sensitive towards such laws.

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& quality.	5.3 Knows benefits guaranteed under various acts
6. Explain energy conservation, global warming and pollution and contribute in day to day work by optimally using available resources.	6.1 Explain the concept of energy conservation, global warming, pollution and utilize the available resources optimally & remain sensitive to avoid environment pollution.
	6.2 Dispose waste following standard procedure.
7. Explain personnel finance, entrepreneurship and manage/organize related task in day to day work for personal & societal growth.	7. 1. Explain personnel finance and entrepreneurship.
	7. 2. Explain role of Various Schemes and Institutes for self-employment i.e. DIC, SIDA, SISI, NSIC, SIDO, Idea for financing/ non financing support agencies to familiarizes with the Policies /Programmes & procedure & the available scheme.
	7. 3. Prepare Project report to become an entrepreneur for submission to financial institutions.
8. Plan and organize the work related to the occupation.	8. 1. Use documents, drawings and recognize hazards in the work site.
	8. 2. Plan workplace/ assembly location with due consideration to operational stipulation
	8. 3. Communicate effectively with others and plan project tasks
	8. 4. Assign roles and responsibilities of the co-trainees for execution of the task effectively and monitor the same.
SPECIFIC OUTCOME	
<u>Block-I & II (Section:10)</u>	
<p><i>Assessment Criteria i.e. the standard of performance, for each specific learning outcome mentioned under block – I & block – II(section: 10) must ensure that the trainee achieves well developed skill with clear choice of procedure in familiar context. Assessment criteria should broadly cover the aspect of Planning (Identify, ascertain, estimate etc.); Execution (perform, illustration, demonstration etc. by applying 1) a range of cognitive and practical skills required to accomplish tasks and solve problems by selecting and applying basic methods, tools, materials and information 2) Knowledge of facts, principles, processes, and general concepts, in a field of work or study 3)Desired Mathematical Skills and some skill of collecting and organizing information, communication) and Checking/ Testing to ensure functionality during the assessment of each outcome. The assessments parameters must also ascertain that the candidate is responsible for own work and learning and some responsibility for other’s work and learning.</i></p>	

BASIC TRAINING (Block – I)**Duration: (03) Three Months**

Week No.	Professional Skills (Trade Practical)	Professional Knowledge (Trade Theory)
1.	1. Implementation of various safety measures in the shop floor. 2. Visit to different sections of the Institute. 3. Demonstration of elementary first aid. Artificial Respiration. 4. Practice on use of fire extinguishers. 5. Occupational Safety & Health. 6. Importance of housekeeping & good shop floor practices. 7. Health, Safety and Environment guidelines, legislations & regulations as applicable. 8. Disposal procedure of waste materials like cotton waste, metal chips/burrs etc. Basic safety introduction, Personal protective Equipment(PPE):- 9. Basic injury prevention, Basic first aid, Hazard identification and avoidance, safety signs for Danger, Warning, caution & personal safety message. 10. Preventive measures for electrical accidents & steps to be taken in such accidents. 11. Use of Fire extinguishers.	Occupational Safety & Health Basic safety introduction, Personal protection:- Basic injury prevention, Basic first aid, Hazard identification and avoidance, safety signs for Danger, Warning, caution & personal safety message. Use of Fire extinguishers. Visit & observation of sections. Various safety measures involved in the Industry. Elementary first Aid. Concept of Standard Soft Skills: its importance and Job area after completion of training. Introduction of First aid. Operation of electrical mains. Introduction of PPEs. Introduction to 5S concept & its application. Response to emergencies eg; power failure, fire, and system failure.
2.	12. Familiarization with signs and symbols of Electrical accessories.	Fundamental of electricity: Electron theory- free electron, Fundamental terms- Current, Voltage definitions, AC, DC, Phase, Neutral, Earth. Units & effects of electric current.
3.	13. Skinning the cables. 14. Demonstration & Practice on bare conductors joints--such as rat tail, Britannia, straight, Tee, Western union Joints.	Solders, flux and soldering technique. Resistors types of resistors & properties of resistors. Introduction of National Electrical Code. Explanation, Definition and properties of

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	<p>15. Practice in soldering & brazing.</p> <p>16. Practice on crimping thimbles, Lugs.</p> <p>17. Demonstration and identification of types of cables.</p> <p>18. Demonstration & practice on using standard wire gauge & micrometer.</p>	<p>conductors, insulators and semi-conductors.</p> <p>Types of wires & cables, standard wire gauge. Specification of wires & Cables-insulation & voltage grades- Low , medium & high voltage</p>
4.	<p>19. Verification of Ohm's Law, Measuring unknown resistance.</p> <p>20. Verification of laws of series and parallel circuits.</p> <p>21. Experiment on poly phase circuits.</p> <p>22. Current, voltage, power and power factor measurement in single & poly-phase circuits.</p> <p>23. Measurement of energy in single and poly-phase circuits.</p> <p>24. Use of phase sequence meter.</p>	<p>Ohm's Law -</p> <p>Simple electrical circuits and problems.</p> <p>Reading of simple Electrical Layout.</p> <p>Resistors -Law of Resistance.</p> <p>Series and parallel circuits & related calculation.</p> <p>Alternating Current -Comparison and Advantages D.C and A.C. Related terms Frequency, Instantaneous value, R.M.S. value Average value, Peak factor, form factor, sine wave, phase and phase difference.</p> <p>Inductive and Capacitive reactance, Impedance (Z), power factor (p.f).</p> <p>Active and Reactive power.</p> <p>Single Phase and three-phase system etc.</p> <p>Power consumption in series and parallel, P.F. etc. Concept three-phase Star and Delta connection.</p> <p>Line and phase voltage, current and power in a 3 phase circuits with balanced and unbalanced load.</p>
5.	<p>25. Demonstration of trade hand tools.</p> <p>26. Use, care & maintenance of various hand tools.</p> <p>27. Practice on installation and overhauling common electrical accessories as per simple Electrical circuit / Layout.</p> <p>28. Make test board.</p>	<p>Identification of Trade-Hand tools-Specifications Common Electrical Accessories, their specifications in line with NEC 2011-Explanation of switches lamp holders, plugs and sockets. Developments of domestic circuits, Alarm & switches, with individual switches, Two way switch .Security surveillance, Fire alarm, MCB, ELCB, MCCB.</p> <p>Series –parallel testing board & use.</p>
6.	<p>29. Identification of parts of battery.</p> <p>30. Practice on Battery Charging, Preparation of battery charging.</p> <p>31. Testing of cells, Installation of batteries, Charging of batteries by</p>	<p>Chemical effect of electric current-Principle of electrolysis. Faraday's Law of electrolysis</p> <p>Lead acid cell-description, methods of charging-Precautions to be taken & testing</p>

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	<p>different methods.</p> <p>32. Routine care & maintenance of Batteries.</p>	<p>equipment, Different types of lead acid cells.</p> <p>Sealed Maintenance free Batteries, Solar battery.</p> <p>Load & back up time calculation</p>
7.	<p>Practice on Earthing-</p> <p>33. Different methods of earthing.</p> <p>34. Measurement of Earth resistance by earth tester.</p> <p>35. Testing of Earth Leakage by ELCB and relay.</p>	<p>Earthing- Principle of different methods of earthing & selection. i.e. Pipe, Plate, etc</p> <p>Importance of Earthing.</p> <p>Improving of earth resistance</p> <p>Earth Leakage circuit breaker (ELCB).</p>
8.	<p>36. Diodes-symbol - Tests -</p> <p>37. Construct & Test Half wave rectifier ckt. Full wave rectifier ckt. Bridge rectifier ckt.</p> <p>38. Measurement & calculation of electrical parameters using C.R.O.</p> <p>39. Different wave shapes of rectifiers and their values using C.R.O.</p> <p>40. Identification of terminals, construction & Testing of transistor.</p> <p>41. Operation, maintenance & troubleshooting of inverter, Voltage stabilizer, DC regulated power supply, UPS, etc</p>	<p>Basic electronics- Semiconductor energy level, atomic structure 'P' type and 'N' type.</p> <p>Type of materials –P-N-junction.</p> <p>Classification of Diodes – Reverse and Forward Bias, Heat sink.</p> <p>Specification of Diode PIV rating.</p> <p>Explanation and importance of D.C. rectifier circuit.</p> <p>Half wave, Full wave and Bridge circuit.</p> <p>Filter circuits-passive filter.</p> <p>Working principle and uses of an oscilloscope.</p> <p>Types of transistors & its application.</p> <p>Specification and rating of transistors.</p>
9.	<p>42. Practice in casing, Capping and Conduit wiring.</p> <p>43. Testing of wiring installation by meggar.</p> <p>44. Fixing of calling bells/buzzers.</p> <p>45. Identification & demonstration on conduits and accessories & their uses, cutting, threading & laying Installation, Testing, Maintenance and Repairing of wiring.</p> <p>46. Application of fuses, relay, MCB, ELCB.</p>	<p>Electric wirings, I.E. rules.</p> <p>Types & selection of wirings both domestic and industrial.</p> <p>Specifications for wiring.</p> <p>Grading of cables and current ratings.</p> <p>Principle of laying out in domestic wiring.</p> <p>Estimate the cost of wiring system</p> <p>Voltage drop concept.</p> <p>Wiring system - P.V.C., concealed system.</p> <p>Specifications, standards for conduits and accessories</p> <ul style="list-style-type: none"> - Power Wiring - Control Wiring - Information Communication - Entertainment Wiring. <p>Testing of wiring installation by meggar</p> <p>Study of Fuses, Relays, Miniature circuit</p>

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		breakers (MCB), ELCB, etc.
10-11.	<p>47. Identification of the parts of a D.C. machine.</p> <p>48. No load & Load performance of a different type of DC generator.</p> <p>49. Calculation of regulation & efficiency.</p> <p>50. Connect, start, run and reverse a different type of DC motor.</p> <p>51. Load performance test on different type of DC motor& calculation of efficiency.</p> <p>52. Speed of a DC motor by different method.</p> <p>53. Maintenance, troubleshooting & servicing of DC machines. Overhaul a DC machine.</p>	<p>D.C. Machines - General concept of Electrical Machines.</p> <p>Principle of D.C. generator. Use of Armature, Field Coil, Polarity, Yoke, Cooling Fan, Commutator, slip ring Brushes, Laminated core.</p> <p>Explanation of D.C. Generators-types, parts-Practical uses. Description of series, shunt and compound generators and their selection.</p> <p>Types of D. C. Motor.</p> <p>Starters used in D.C. motors</p> <p>Types of speed control of DC motors in industry.</p> <p>Application of D.C. motors.</p> <p>Care, Routine & preventive maintenance.</p>
12.	<p>54. Identification of types of transformers.</p> <p>55. Connection of transformers, Transformation ratio, testing of transformer, calculates the losses & efficiency.</p> <p>56. Use of Current Transformer (C.T.) and Potential (Voltage) transformer (P.T.).</p> <p>57. Testing of single phase and Three Phase Transformers -.</p> <p>58. Cleaning, maintenance, testing and changing of oil.</p>	<p>Working principle of Transformer, losses & efficiency.</p> <p>classification C.T., P.T. Instrument and Auto Transformer(Variac), Construction, Single phase and Poly phase.</p> <p>Type of Cooling for transformer.</p> <p>Protective devices.</p> <p>Components, Auxiliary parts i.e. breather, Conservator, buchholz relay, other protective devices. Transformer oil testing and Tap changer (off load and on load). Dry type transformer.</p> <p>Bushings and termination.</p>

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13.	59. Identify & select different type of Instruments. 60. Use of -PMMC , MI meter, Multi-meter(Digital/Analog) , Wattmeter, P F meter, Energy meter, Frequency meter. 61. Phase sequence meter, Digital Instruments, etc. 62. Range extension of meters.	Electrical Measuring Instruments - -types, indicating types PMMC & MI meter (Ammeter, Voltmeter) -Range extension -Multimeter(Digital/Analog) -Wattmeter - P.F. meter - Energy meter (Digital/analog) -Insulation Tester (Megger), Earth tester. -Frequency meter -Phase Sequence meter -Multimeter –Analog and Digital -Tong tester -Techometer.
Internal Assessment/Examination 03days		

NOTE: - More emphasis to be given on video/real-life pictures during theoretical classes. Some real-life pictures/videos of related industry operations may be shown to the trainees to give a feel of Industry and their future assignment.


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BASIC TRAINING (Block – II)

Duration: (03) Three Months

Week No.	Professional Skills (Trade Practical)	Professional Knowledge (Trade Theory)
1-3	63. Identification of parts and terminals of AC motors. 64. Connection, starting, running of AC motors using Starters. Load test & efficiency calculation. Rotor resistance starter, etc. 65. Speed control of Induction motors by various methods. 66. Practical application of A.C. motors. 67. Connect, start and run a 3 phase synchronous motor. 68. Connection of single phase motor, identification, testing, running and reversing. 69. Maintain, service and troubleshoot the single phase motor. 70. Install a single phase motor. 71. Overhauling of AC motors.	Three phase Induction motor – Working principle –Production of rotating magnetic field, Squirrel Cage Induction motor, Slip-ring induction motor. Control & Power circuit of starters D.O.L Starter, Forward /Reverse starter, Star /Delta starter, Autotransformer starter, Rotor resistance starter, etc Single phasing preventer. Application of Induction Motor Care, Routine & preventive maintenance. SYNCHRONOUS MOTOR - Working principle, effect of change of excitation and load. Power factor correction of industrial load Single phase induction motor- Working principle, different method of starting and running (capacitor start, permanent capacitor, capacitor start & run, shaded pole technique). FHP motors, Repulsion motor, stepper motor, Application of single phase motor.
4-5	72. Identification of parts and terminals of Alternator. 73. Connection, starting, running of Alternator. 74. Practice on alternators, voltage Building,, Parallel operation & load sharing. 75. Practice on installation, running and maintenance of Alternators	Alternator Explanation of alternator, working principle, voltage build-up, loading, Regulation. Types of prime mover, phase sequence, Parallel operation & load sharing. Specification of alternators
6-7	76. Installation of - Mercury & Sodium vapour lamps (H.P. & L.P.) Halogen Lamps Single FL tube and twin FL tube. Practice on decoration lighting 77. Principle of layout of lighting installation and estimate its cost.	Illumination, Laws of Illuminations, terminology used , Illumination factors, intensity of light. Types of illumination Type of lamps -Neon sign Halogen, Mercury vapour, sodium vapour, Fluorescent tube, CFL, LED, Solar lamp & photo cell applications,

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	78. Practice on photo cells.	Decoration lighting, Drum Switches
8-9	<p>Machine control cabinet /Control Panel Layout, Assembly & Wiring:</p> <p>79. Practice Layout drawing of control cabinet, panel, power & control circuits.</p> <p>80. Preparing control cabinet / panel assembly & wiring for Local & Remote control of Induction motor (DOL).</p> <p>81. Forward & Reverse operation of Induction motor.</p> <p>82. Automatic Star Delta Starter.</p> <p>83. Trouble shoot the control panel wiring.</p>	<p>Machine control cabinet /Control Panel Layout, Assembly & Wiring:</p> <p>Layout of Control cabinet & control panel Study & Understand Layout drawing of control cabinet, panel, power & control circuits.</p> <p>Control Elements: Isolator, pushbutton switches, Indicating lamps, MCB, Fuse, Contactor, Relays, Overload Relay, Timers, Rectifier, Limit switches, control transformers.</p> <p>Wiring Accessories: Race ways/ cable channel, DIN Rail, Terminal Connectors, Thimbles, Lugs, Ferrules, cable binding strap & buttons, nylon cable ties, sleeves, Gromats & clips</p>
10-11	<p>84. Repair & Test of Calling Bell, Buzzer, Alarms, Electric Iron, Heater, Light.</p> <p>85. Maintenance and repair of domestic equipment – Electric Kettle, Heater / Immersion Heater, Hot Plate, Oven, Geyser, Cooking range, Mixer, Washing machine, Motor Pump set, etc.</p>	<p>Domestic Appliances: Working principles and circuits of common domestic equipment and appliances. – Calling Bell, Buzzer, Alarms, Electric Iron, Heater, Light Electric Kettle, Heater / Immersion Heater, Hot Plate, Oven, Geyser, Cooking range, Mixer, Washing machine, , Motor Pump set, etc.</p> <p>Concept of Neutral and Earth.</p>
12-13	<p>86. Prepare layout plan, single line diagram of different type of power plant and project report of all equipment's and machineries of the visited plant.</p> <p>87. Schematic of a overhead and domestic service line.</p> <p>88. Erect an overhead service line pole for single phase 240v distribution system.</p> <p>89. Test the underground cables for open, short circuit & ground fault and also check insulation resistance.</p> <p>90. Prepare layout plan and single line</p>	<p>POWER GENERATION :</p> <p>Generation sources of energy, Comparison of energy resources. Types of fuels. Advantages of liquid fuel & solid fuel.</p> <p>Various ways of electrical power generation. • Thermal • Hydro electric • Nuclear • Non-Conventional</p> <p>Overhead Lines:</p> <p>Main components of overhead lines-Types of power line Low voltage line medium Voltage line & high voltage line Voltage standard Conductor materials, line supports, Insulators, types of Insulators</p> <p>Under Ground Cable :</p>

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	<p>diagram of transmission /Distribution system.</p> <p>91. Trouble shooting and servicing of LT circuit breaker.</p> <p>92. Connect feeder cable/ service line to the bus bar.</p>	<p>Construction of cables. Types of cable faults and their location.</p> <p>DISTRIBUTION OF POWER</p> <p>Function and equipment used in substation.</p> <p>Classification of distribution system-AC distribution, Overhead v/s underground distribution system.</p> <p>Essential features of switchgears. Isolator, Switch gear equipments, bus-bar arrangement, Short circuit, faults in power system.</p> <p>Circuit breakers – Introduction & Classification of circuit breakers</p>
Internal Assessment/Examination 03days		

NOTE: -

- *More emphasis to be given on video/real-life pictures during theoretical classes. Some real-life pictures/videos of related industry operations may be shown to the trainees to give a feel of Industry and their future assignment.*

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9.1 WORKSHOP CALCULATION SCIENCE & ENGINEERING DRAWING

Block – I		
Sl. No.	Workshop Calculation and Science (Duration: - 20 hrs.)	Engineering Drawing (Duration : - 30 hrs.)
1.	Unit: Systems of unit- FPS, CGS, MKS/SI unit, unit of length, Mass and time, Conversion of units	Engineering Drawing: Introduction and its importance <ul style="list-style-type: none"> - Viewing of engineering drawing sheets. - Method of Folding of printed Drawing Sheet as per BIS SP:46-2003 Drawing Instruments : their Standard and uses <ul style="list-style-type: none"> - Drawing board, T-Square, Drafter (Drafting M/c), Set Squares, Protractor, Drawing Instrument Box (Compass, Dividers, Scale, Diagonal Scales etc.), Pencils of different Grades, Drawing pins / Clips
2.	Fractions & Simplification: Fractions, Decimal fraction, Addition, Subtraction, Multiplication and Division of Fractions and Decimals, conversion of Fraction to Decimal and vice versa. Simple Simplification using BODMAS	Lines : <ul style="list-style-type: none"> - Definition, types and applications in Drawing as per BIS SP:46-2003 - Classification of lines (Hidden, centre, construction, Extension, Dimension, Section) - Drawing lines of given length (Straight, curved) - Drawing of parallel lines, perpendicular line - Methods of Division of line segment
3.	Square Root : Square and Square Root, method of finding out square roots, Simple problem using calculator	Drawing of Geometrical Figures: Definition, nomenclature and practice of - <ul style="list-style-type: none"> - Angle: Measurement and its types, method of bisecting. - Triangle -different types - Rectangle, Square, Rhombus, Parallelogram. - Circle and its elements
4.	Ratio & Proportion: Simple calculation on related problems.	Lettering and Numbering as per BIS SP46-2003: <ul style="list-style-type: none"> - Single Stroke, Double Stroke, inclined, Upper case and Lower case.
5.	Percentage: Introduction, Simple calculation. Changing percentage to decimal and fraction and vice-versa.	Free Hand sketch: Hand tools and measuring instruments used Electrician trade
6.	Material Science : properties -	Free hand drawing of :

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<p>Physical & Mechanical, Types – Ferrous & Non-Ferrous, difference between Ferrous and Non-Ferrous metals, introduction of Iron, Cast Iron, Wrought Iron, Steel, difference between Iron and Steel, Alloy steel, carbon steel, stainless steel, Non-Ferrous metals, Non-Ferrous Alloys.</p>	<ul style="list-style-type: none">- Lines, polygons, ellipse, etc.- geometrical figures and blocks with dimension- Transferring measurement from the given object to the free hand sketches.
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Block – II		
Sl. No.	Workshop Calculation and Science (Duration: - 20 hrs.)	Engineering Drawing (Duration : - 30 hrs.)
1.	Mass ,Weight and Density : Mass, Unit of Mass, Weight, difference between mass and weight, Density, unit of density, specific gravity of metals	Symbolic Representation (as per BIS SP:46-2003) of : <ul style="list-style-type: none"> - Fastener (Rivets, Bolts and Nuts) - Bars and profile sections - Weld, brazed and soldered joints. - Electrical and electronics element - Piping joints and fittings
2.	Work, Power and Energy: work, unit of work, power, unit of power, Horse power of engines, mechanical efficiency, energy, use of energy, potential and kinetic energy, examples of potential energy and kinetic energy.	Construction of Scales and diagonal scale
3.		Three phase Induction motor : Free hand sketching of Slip-ring and Squirrel cage Induction motor. Typical wiring diagram for drum controller operation of A.C. wound rotor motor.
4.	Algebra: Addition, Subtraction, Multiplication, Division, Algebraic formula, Linear equations (with two variables).	Drawing the schematic diagram of Autotransformer starter, DOL starter and Star Delta Starter. Drawing the schematic diagram of A.C. motor speed control by SCR /AC Drive.
5.	Mensuration : Area and perimeter of square, rectangle, parallelogram, triangle, circle, semi circle. Volume of solids – cube, cuboid, cylinder and Sphere. Surface area of solids – cube, cuboid, cylinder and Sphere.	Distribution of Power Types of insulator used in over head line. (Half sectional views) Different type of distribution systems and methods of connections. Layout diagram of a substation.
6.	Trigonometry: Trigonometrical ratios, measurement of angles. Trigonometric tables. Finding height and distance by trigonometry.	Single line diagram of substation feeders

9.2 EMPLOYABILITY SKILLS

(DURATION: - 110 HRS.)

Block – I (Duration – 55 hrs.)	
1. English Literacy	
Duration : 20 Hrs. Marks : 09	
Pronunciation	Accentuation (mode of pronunciation) on simple words, Diction (use of word and speech)
Functional Grammar	Transformation of sentences, Voice change, Change of tense, Spellings.
Reading	Reading and understanding simple sentences about self, work and environment
Writing	Construction of simple sentences Writing simple English
Speaking / Spoken English	Speaking with preparation on self, on family, on friends/ classmates, on know, picture reading gain confidence through role-playing and discussions on current happening job description, asking about someone's job habitual actions. Cardinal (fundamental) numbers ordinal numbers. Taking messages, passing messages on and filling in message forms Greeting and introductions office hospitality, Resumes or curriculum vita essential parts, letters of application reference to previous communication.
2. I.T. Literacy	
Duration : 20 Hrs. Marks : 09	
Basics of Computer	Introduction, Computer and its applications, Hardware and peripherals, Switching on-Starting and shutting down of computer.
Computer Operating System	Basics of Operating System, WINDOWS, The user interface of Windows OS, Create, Copy, Move and delete Files and Folders, Use of External memory like pen drive, CD, DVD etc, Use of Common applications.
Word processing and Worksheet	Basic operating of Word Processing, Creating, opening and closing Documents, use of shortcuts, Creating and Editing of Text, Formatting the Text, Insertion & creation of Tables. Printing document. Basics of Excel worksheet, understanding basic commands, creating simple worksheets, understanding sample worksheets, use of simple formulas and functions, Printing of simple excel sheets.
Computer Networking and Internet	Basic of computer Networks (using real life examples), Definitions of Local Area Network (LAN), Wide Area Network (WAN), Internet, Concept of Internet (Network of Networks), Meaning of World Wide Web (WWW), Web Browser, Web Site, Web page and Search Engines. Accessing the Internet using Web Browser, Downloading and Printing Web Pages, Opening an email account and use of email. Social media sites and its implication. Information Security and antivirus tools, Do's and Don'ts in Information Security, Awareness of IT - ACT, types of cyber crimes.
3. Communication Skills	
Duration : 15 Hrs. Marks : 07	

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Introduction to Communication Skills	Communication and its importance Principles of Effective communication Types of communication - verbal, non verbal, written, email, talking on phone. Non verbal communication -characteristics, components-Para-language Body language Barriers to communication and dealing with barriers. Handling nervousness/ discomfort.
Listening Skills	Listening-hearing and listening, effective listening, barriers to effective listening guidelines for effective listening. Triple- A Listening - Attitude, Attention & Adjustment. Active Listening Skills.
Motivational Training	Characteristics Essential to Achieving Success. The Power of Positive Attitude. Self awareness Importance of Commitment Ethics and Values Ways to Motivate Oneself Personal Goal setting and Employability Planning.
Facing Interviews	Manners, Etiquettes, Dress code for an interview Do's & Don'ts for an interview.
Behavioral Skills	Problem Solving Confidence Building Attitude
Block – II	
Duration – 55 hrs.	
4. Entrepreneurship Skills	Duration : 15 Hrs. Marks : 06
Concept of Entrepreneurship	Entrepreneur - Entrepreneurship - Enterprises:-Conceptual issue Entrepreneurship vs. management, Entrepreneurial motivation. Performance & Record, Role & Function of entrepreneurs in relation to the enterprise & relation to the economy, Source of business ideas, Entrepreneurial opportunities, The process of setting up a business.
Project Preparation & Marketing analysis	Qualities of a good Entrepreneur, SWOT and Risk Analysis. Concept & application of PLC, Sales & distribution Management. Different Between Small Scale & Large Scale Business, Market Survey, Method of marketing, Publicity and advertisement, Marketing Mix.
Institutions Support	Preparation of Project. Role of Various Schemes and Institutes for self-employment i.e. DIC, SIDA, SISI, NSIC, SIDO, Idea for financing/ non financing support agencies to familiarizes with the Policies /Programmes & procedure & the available scheme.
Investment Procurement	Project formation, Feasibility, Legal formalities i.e., Shop Act, Estimation & Costing, Investment procedure - Loan procurement - Banking Processes.
5. Productivity	Duration : 10 Hrs.

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		Marks : 05
Benefits	Personal / Workman - Incentive, Production linked Bonus, Improvement in living standard.	
Affecting Factors	Skills, Working Aids, Automation, Environment, Motivation - How improves or slows down.	
Comparison with developed countries	Comparative productivity in developed countries (viz. Germany, Japan and Australia) in selected industries e.g. Manufacturing, Steel, Mining, Construction etc. Living standards of those countries, wages.	
Personal Finance Management	Banking processes, Handling ATM, KYC registration, safe cash handling, Personal risk and Insurance.	
6. Occupational Safety, Health and Environment Education		Duration : 15 Hrs. Marks : 06
Safety & Health	Introduction to Occupational Safety and Health importance of safety and health at workplace.	
Occupational Hazards	Basic Hazards, Chemical Hazards, Vibroacoustic Hazards, Mechanical Hazards, Electrical Hazards, Thermal Hazards. Occupational health, Occupational hygienic, Occupational Diseases/ Disorders & its prevention.	
Accident & safety	Basic principles for protective equipment. Accident Prevention techniques - control of accidents and safety measures.	
First Aid	Care of injured & Sick at the workplaces, First-Aid & Transportation of sick person.	
Basic Provisions	Idea of basic provision legislation of India. safety, health, welfare under legislative of India.	
Ecosystem	Introduction to Environment. Relationship between Society and Environment, Ecosystem and Factors causing imbalance.	
Pollution	Pollution and pollutants including liquid, gaseous, solid and hazardous waste.	
Energy Conservation	Conservation of Energy, re-use and recycle.	
Global warming	Global warming, climate change and Ozone layer depletion.	
Ground Water	Hydrological cycle, ground and surface water, Conservation and Harvesting of water.	
Environment	Right attitude towards environment, Maintenance of in -house environment.	
7. Labour Welfare Legislation		Duration : 05 Hrs. Marks : 03
Welfare Acts	Benefits guaranteed under various acts- Factories Act, Apprenticeship Act, Employees State Insurance Act (ESI), Payment Wages Act, Employees Provident Fund Act, The Workmen's compensation Act.	
8. Quality Tools		Duration : 10 Hrs. Marks : 05
Quality Consciousness	Meaning of quality, Quality characteristic.	
Quality Circles	Definition, Advantage of small group activity, objectives of quality Circle,	

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	Roles and function of Quality Circles in Organization, Operation of Quality circle. Approaches to starting Quality Circles, Steps for continuation Quality Circles.
Quality Management System	Idea of ISO 9000 and BIS systems and its importance in maintaining qualities.
House Keeping	Purpose of House-keeping, Practice of good Housekeeping.
Quality Tools	Basic quality tools with a few examples.



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BROAD LEARNING TO BE COVERED IN INDUSTRY FOR ELECTRICIAN TRADE:

1. Safety and best practices /Basic Industrial Culture (5S, KAIZEN, etc.)
2. Record keeping and documentation
3. Replacing the bulbs, tubes, fans, sockets, plugs, trouble shooting, repair & maintenance. Wire up in PVC casing & capping
4. Domestic appliances: Connecting, testing, repairing & maintaining
5. Install pipe & plate earth stations Measure earth resistance, improve the same & maintain earth stations
6. Operates & maintain Air compressor, AC plant, cranes, lifts, hoists
7. Trouble shoot & repair machine tools Preventive & corrective maintenance of all machine tools
8. Operation & maintenance of Transformer substation, circuit breakers, batteries etc
9. Control panel: Assembling & wiring,.. Trouble shoot problems in control & repair them
10. Operation & maintenance of Solar cells and Non conventional energy generation system

Note: Actual training will depend on the existing facilities available in the establishments.

The **competencies/ specific outcomes** on completion of On-Job Training are detailed below: -

Block – I

1. Practice safety in all electrical works. Provide First Aid against electrical hazards.
2. Prepare different types of documentation as per industrial need by different methods of recording information.
3. Identify & use all hand tools.
4. Check the gauges of wire & select suitable wires for the required current rating. Practice wire joints & providing cable glands. Soldering practice.
5. Carryout fitting & carpentry jobs.
6. Connect & measure voltage, current, resistance power & energy in DC & AC (1ph & 3ph) circuits.
7. Electrical wiring: Repair / replace switches, sockets, light points. Provide new points in PVC casing capping & PVC conduits.
8. Charging & maintenance of Batteries. Checking specific gravity, voltage etc.
9. Install pipe & plate earth stations Measure earth resistance, improve the same & maintain earth stations.
10. Providing power supply to motors, equipments & appliances. Crimping the lugs, providing cable glands & connections.
11. Attending to minor faults in machines, their controls & appliances.

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12. Replacing the bulbs, tubes, trouble shooting, repair & maintenance. Wire up in PVC casing & capping.
13. Assisting in operation & maintenance of Transformer substation, circuit breakers, batteries etc.
14. Trouble shooting rectifiers, filters, power supplies, voltage stabilizers, controlled rectifiers. Identifying faulty thyristors in circuits, replacing them.
15. Provide light/socket points, for various equipments and appliances.
16. Decides the size of cable & provides power supply to machines & equipments, provide earth connections.
17. Testing the condition of DC motor Checking power input & output in DC drives. Replacing faulty components.

Block – II

18. Observe & practice safety in all electrical works. Practice providing First Aid
19. Control panel: Assembling the control elements & accessories, control & power wiring, testing, bunching. Trouble shoot problems in control & repair them
20. Domestic appliances: Connecting, testing, repairing & maintaining.
21. Diesel Generating set: Operation, operating switch gears, troubleshooting & maintenance
22. Testing of underground cables, troubleshooting, Locating faults, open circuit, short circuit & leakage in cables, performing cable joints
23. Checking power input & output in AC drives. Replacing faulty components
24. Lighting system: Trouble shooting, repair & maintenance.
25. Operates & maintains transformer substation & equipments like circuit breakers, batteries.
26. Operates & maintains the power distribution system. Maintenance of power factor.
27. Underground cable joining, HT/LT.
28. Operates & maintain Air compressor, AC plant, cranes, lifts, hoists.
29. Trouble shoot & repair machine tools
30. Preventive & corrective maintenance of all machine tools
31. Checking power input & output in AC/DC drives. Replacing faulty components
32. Operation & maintenance of Solar cells and Non conventional energy generation system

Note:

1. Industry must ensure that above mentioned competencies are achieved by the trainees during their on job training.
2. In addition to above competencies/ outcomes industry may impart additional training relevant to the specific industry.

INFRASTRUCTURE FOR PROFESSIONAL SKILL & PROFESSIONAL KNOWLEDGE

ELECTRICIAN			
LIST OF TOOLS AND EQUIPMENT for Basic Training (For 20 Apprentices)			
A. TRAINEES TOOL KIT (For each additional unit trainees tool kit Sl. 1-18 is required additionally)			
Sl. no.	Name of the Tool &Equipments	Specification	Quantity
1.	Steel tape,	3 mt length	21 nos.
2.	Plier insulated	150mm	21 nos.
3.	Plier side cutting	150mm	21 nos.
4.	Nose plier	150mm	21 nos.
5.	Screw driver	150 mm	21 nos.
6.	Electrician connector screwdriver, insulated handle thin stem	100mm	21 nos.
7.	Heavy duty screwdriver	200mm	21 nos.
8.	Electrician Screwdriver, thin stem, insulated handle	250mm	21 nos.
9.	Punch centre	150mmX9mm	21 nos.
10.	Electrician knife	50 mm blade	21 nos.
11.	Neon tester		21 nos.
12.	Steel rule	300mm	21 nos.
13.	Hammer, Cross peen with handle	250 gm	21 nos.
14.	Hammer, ball peen with handle	750gm	21 nos.
15.	Gimlet	6mm	21 nos.
16.	Bradawl	150mm x 6mm	21 nos.
17.	Pincer	150 mm	21 nos.
18.	Scriber	knurled centre position	21 nos.
B : INSTRUMENTS & GENERAL SHOP OUTFIT			
19.	C- clamp, 100mm,	150mm, 200mm	2 Nos.

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			each
20.	Adjustable spanner,	150mm, 300mm	2 Nos. each
21.	Blow lamp,	0.5 ltr	1
22.	Melting pot		1
23.	Ladel		1
24.	Chisel cold firmer,	25mm x 200 mm	2
25.	Chisel	25mm & 6 mm	2 Nos. each
26.	Hand drill machine		2
27.	Portable electric drill machine,	12 mm capacity	1
28.	Pillar Electric Drill machine,	12 mm capacity	1
29.	Allen key set		2 sets
30.	Oil can	0.12 ltr	1
31.	Grease gun		1
32.	Out side Micrometer		2
33.	Motorised Bench grinder		1
34.	Rawl plug tool & bit		2 sets
35.	Pulley puller		2
36.	Bearing puller		2
37.	Pipe vice		2
38.	Thermo meter	0-100 deg C	1
39.	Scissors blade 150mm		2
40.	Crimping tool		2 sets
41.	Wire stripper	20 Cm	2
42.	Chissel cold flat	12mm	2
43.	Mallet hard wood	0.5Kg	2
44.	Mallet hard wood	1 Kg	2
45.	Hammer extractor type,	0.4 Kg	2
46.	Hacksaw frame,	200mm & 300mm adjustable	2 each
47.	Try square,	150 mm blade	2
48.	Outside & inside divider caliper		2 each
49.	Pliers flat nose	150mm	4
50.	Pliers round nose,	100 mm	4
51.	Tweezers,	100mm	4
52.	Snip straight & bent	150mm	2 each
53.	Double ended spanner set metric		2 sets

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54.	HSS drill bit set	2-12mm	4 sets
55.	Plane, smoothing cutters	50mm	2
56.	Gauge, wire imperial		2
57.	File, flat	200mm 2 nd cut	8
58.	File half round	200 mm 2 nd cut	4
59.	File round	200mm 2 nd cut	4
60.	File flat	150mm rough	4
61.	File flat	250mm bastard	4
62.	File flat	250mm smooth	4
63.	File Rasp half round	200 mm bastard	4
64.	Soldering iron,	25 W, 65 W	2 each
65.	Copper bit soldering iron	0.25 kg	2
66.	Desoldering gun		4
67.	Hand vice	50mm jaw	4
68.	Bench vice	100mm jaw	6
69.	Pipe cutter to cut pipes upto	5cm dia	2
70.	Stock & die set	for 20mm to 50 mm GI pipe	1
71.	Stock & dies conduit		1
72.	Ohm meter; series & shunt type		2 each
73.	Multimeter (analog),	0-1000 M ohm, 2.5 to 500V	2
74.	Digital Multimeter		4
75.	AC voltmeter	MI 0-500V	2
76.	Milli Voltmeter centre zero	100-0-100 mV	1
77.	DC milli Ammeter	0-500 mA	1
78.	Ammeter MC	0-5A, 0-25A	1 each
79.	AC Ammeter MI	0-5A, 0-25A	1 each
80.	KiloWatt meter	0-1-3 KW	1
81.	AC Energy meter, single phase	5A, 3 ph 15 A	1 each
82.	Power factor meter, single phase		1
83.	Frequency meter		1
84.	Flux meter		1
85.	DC power supply	0-30V, 2 Amp	2
86.	Rheostats	0-1 ohm 5A, 0-10 ohm 5A, 0-25 ohm 1A, 0-300 ohm 1A	1 each
87.	Digital Tachometer		1
88.	Growler		1
89.	Tong tester / clamp meter	0-100 A AC	1

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90.	Megger	500V	1
91.	Oscilloscope dual trace,	30 MHz	1
92.	Function Generator		1
93.	Hygrometer		1
94.	Lux meter		1
95.	Hydro meter		1
96.	Current transformer	415 V, 50 Hz , CT Ratio 10/5A,	1
97.	Potential Transformer,	415/110 V	1
98.	Wood Saw,	250 mm	1
99.	Tenon Saw		1
100.	Guarded Test Lamp		1
C : GENERAL MACHINERY INSTALLATIONS			
101.	Voltage Stabilizer,	input 15-230 V AC, Output 220 V AC	1
102.	3 point DC starter		1
103.	4 point DC starter		1
104.	Electrical Machine Trainer: suitable for demonstrating the construction & functioning of different types of DC machines & AC machines (single phase & 3 phase). Should be fitted with brake arrangement, Dynamometer, Instrument panel & power supply unit		1
105.	Motor generator (AC to DC): consisting of : Squirrel cage induction motor with star delta starter & directly coupled to DC shunt generator & switch board mounted with regulator, air breaker, ammeter, voltmeter, knife blade switches & fuses, set complete with case iron & plate, fixing bolts, foundation bolts & flexible coupling.	Induction motor rating: 5 KW, 400V, 50 Hz, 3 ph. DC shunt generator rating: 3.5 KW, 220V	1 set
106.	Used DC generators – series, shunt & compound type, (for overhauling practice)		1 each
107.	DC shunt motor	2 – 2.5 KW, 220V	1
108.	DC series motor coupled with mechanical load,	2 KW, 220V	1
109.	DC compound motor with starter & switch,	2.5 KW, 220V	1
110.	Single phase Transformer, core type, air	1 KVA, 240/415 V, 50Hz	3

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	cooled,		
111.	3 phase transformer, shell type, oil cooled with all mounting,	3 KVA, 415/240V, 50 Hz (Delta /Star)	2
112.	Starters for 2 to 5 HP AC motors. a. Resistance type starter. b. Direct on line starter. c. Star delta starter – Manual, semi-automatic & Automatic. d. Auto Transformer type starter		1 each
113.	Motor generator (DC to AC) set consisting of Shunt motor with starting compensator & switch directly coupled to AC generator with exciter & switch board mounted with regulator, breaker, ammeter, voltmeter, frequency meter, knife blade switch & fuses etc. Set complete with cast iron bed plate, fixing bolts, foundation bolts & flexible coupling.	Shunt motor Rating- 5KW, 220V. AC generator rating – 3 ph, 4 wire, 3.5 KVA, 400/230 V, 0.8 pf, 50 Hz	1 set
114.	AC squirrel cage induction motor with star delta starter & triple pole Iron clad switch fuse.	2 to 3 HP, 3 ph, 400V, 50 Hz	1
115.	AC 3 ph wound slipring motor with starter & switch,	5 HP, 400V, 50 Hz	1
116.	Single phase capacitor motor with starter switch,	1 HP, 230 V, 50 Hz	1
117.	Universal motor with starter / switch,	230 V, ¼ HP, 50 Hz	1
118.	Stepper Motor with digital controller,		1
119.	Shaded pole motor,		1
120.	3 ph Synchronous motor, with accessories	3 HP, 415 V, 50 Hz, 4 pole,	1
121.	Domestic Appliances: Electric hot plate,	1500W	1
122.	Electric kettle	1500W	1
123.	Electric Iron,	1500 W	1
124.	Immersion heater,	1500 W	1
125.	Ceiling fan		1
126.	Geyser storage type,	15 lts min	1
127.	Mixer & Grinder		1
128.	Washing Machine		1
129.	Inverter,	1 KVA with 12 V battery,	1

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		input 12 V DC, Output 220V AC	
130.	Thyristor /IGBT controlled DC motor Drive, with tachogenerator feed back arrangement,	1 HP	1 set
131.	Thyristor / IGBT controlled AC motor Drive with VVVF control,	3 ph, 2 HP	1 set
132.	Battery charger		1
133.	1 Ph variable Auto Transformer		1
134.	Load bank,. lamp / heater type	5 KW	1
135.	Brake test arrangement with 2 spring balance,	0 to 25 Kg rating	1
136.	Discreet component trainer		2
137.	Oil testing kit		1
138.	Digital multimeter		21 nos.

INFRASTRUCTURE FOR WORKSHOP CALCULATION & SCIENCE AND ENGINEERING DRAWING

TRADE: ELECTRICIAN

LIST OF TOOLS& EQUIPMENTS FOR -20APPRENTICES

1) Space Norms

: 45 Sq. m.(For Engineering Drawing)

2) Infrastructure:

A : TRAINEES TOOL KIT:-			
Sl. No.	Name of the items	Specification	Quantity
1.	Draughtsman drawing instrument box		20+1 set
2.	Set square celluloid 45° (250 X 1.5 mm)		20+1 set
3.	Set square celluloid 30°-60° (250 X 1.5 mm)		20+1 set
4.	Mini drafter		20+1 set
5.	Drawing board (700mm x500 mm) IS: 1444		20+1 set
B : Furniture Required			
Sl. No.	Name of the items	Specification	Quantity
1	Drawing Board		20
2	Models : Solid & cut section		as required

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3	Drawing Table for trainees		as required
4	Stool for trainees		as required
5	Cupboard (big)		01
6	White Board (size: 8ft. x 4ft.)		01
7	Trainer's Table		01
8	Trainer's Chair		01

TOOLS & EQUIPMENTS FOR EMPLOYABILITY SKILLS		
Sl. No.	Name of the Equipment	Quantity
1.	Computer (PC) with latest configurations and Internet connection with standard operating system and standard word processor and worksheet software	10 Nos.
2.	UPS - 500VA	10 Nos.
3.	Scanner cum Printer	1 No.
4.	Computer Tables	10 Nos.
5.	Computer Chairs	20 Nos.
6.	LCD Projector	1 No.
7.	White Board 1200mm x 900mm	1 No.

Note: - Above Tools & Equipments not required, if Computer LAB is available in the institute.

FORMAT FOR INTERNAL ASSESSMENT

Name & Address of the Assessor :						Year of Enrollment :								
Name & Address of ITI (Govt./Pvt.) :						Date of Assessment :								
Name & Address of the Industry :						Assessment location: Industry / ITI								
Trade Name :			Semester:			Duration of the Trade/course:								
Learning Outcome:														
Sl. No	Maximum Marks (Total 100 Marks)		15	5	10	5	10	10	5	10	15	15	Total internal assessment Marks	Result (Y/N)
	Candidate Name	Father's/Mother's Name	Safety consciousness	Workplace hygiene	Attendance/Punctuality	Ability to follow Manuals/ Written instructions	Application of Knowledge	Skills to handle tools & equipment	Economical use of materials	Speed in doing work	Quality in workmanship	VIVA		
1														
2														